### EGT3

#### **ENGINEERING TRIPOS PART IIB**

Monday 30 April 2018 9.30 to 11.10

#### Module 4D10

# STRUCTURAL STEELWORK

Answer not more than three questions.

All questions carry the same number of marks.

The approximate percentage of marks allocated to each part of a question is indicated in the right margin.

Write your candidate number not your name on the cover sheet.

## STATIONERY REQUIREMENTS

Single-sided script paper

### SPECIAL REQUIREMENTS TO BE SUPPLIED FOR THIS EXAM

CUED approved calculator allowed

Attachment: 4D10 Structural Steelwork Data Sheets (9 pages)

Engineering Data Book

10 minutes reading time is allowed for this paper at the start of the exam.

You may not start to read the questions printed on the subsequent pages of this question paper until instructed to do so.

- 1 (a) The column BE forms part of the subframe shown in Fig. 1. It is rigidly connected to beams ABC and DEF at the top and base as shown. The column has a UC  $305 \times 305 \times 97$  section in S460 steel and the beams are UB  $457 \times 191 \times 67$  in S235 steel. All webs are in the plane of the diagram. The dimensions and support conditions are shown. The hyperbolic graphs in Fig. 2 have axis coordinates  $k_1$  and  $k_2$  which are appropriate flexural rigidity ratios of members connecting at the column top and base. Using these graphs, determine the effective length of the column BE and hence the value of the applied load P that will lead to major axis flexural buckling of the column. [40%]
- (b) The beam shown in Fig. 3 spans 14 m. It has a UB  $254 \times 146 \times 31$  section in grade S275 steel. Its web is in the plane of the paper. At each end, lateral deflections and twist rotations are prevented, but the beam ends are free to warp. Concentrated vertical loads W and 2W are applied via side beams as shown. These side beams prevent lateral deflection and twist rotation where they connect. You may ignore self-weight. Determine the value of W at the Ultimate Limit State.

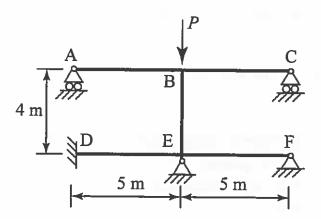


Fig. 1

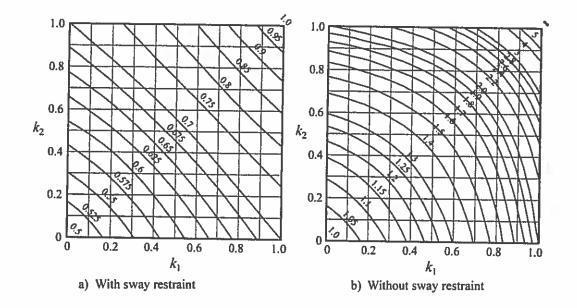


Fig. 2

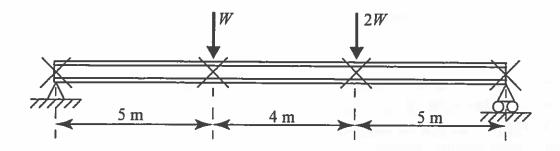


Fig. 3

- 2 (a) Stating all assumptions, derive from first principles the Perry-Robertson equation for the buckling resistance of an Euler column made of steel. Hence derive the formula for the reduction factor  $\chi$  that is shown beneath the graphs in Data Sheet 1. [50%]
- (b) Show that the derivation includes an imperfection parameter  $\eta = \alpha \overline{\lambda}$  that may be decomposed into three dimensionless factors which depend in turn on section properties, initial bow and slenderness. [10%]
- (c) Describe the typical residual stresses that may develop in the production of a hot-rolled I-beam, and explain how the effect of these is taken into account by the Perry-Robertson formula. [10%]
- (d) Describe any theoretical difficulties that may be encountered in trying to perform a similar Perry-Robertson analysis for the lateral torsional buckling resistance of an I-beam.

  [10%]
- (e) Explain then how it is that many steel design codes can nevertheless use a Perry-Robertson formulation for lateral torsional buckling resistance. [10%]
- (f) For long beams of length L, Data Sheet 3 shows that the critical moment for lateral torsional buckling scales as 1/L. However, the buckling graphs of Data Sheet 1 were derived for the flexural buckling of Euler columns, in which case they scale as  $1/L^2$  for large L. Explain then how the Data Sheet 1 curves can nevertheless be used to describe lateral torsional buckling of beams. [10%]

A composite floor is to span 10 m. It consists of a concrete slab of total thickness 125 mm, which includes 50 mm troughs from steel decking. The troughs are perpendicular to the supporting steel beams, as shown in Fig. 4. The supporting beams run the full length of the slab. They are UB  $457 \times 152 \times 82$  of S235 steel, simply supported at each end. The transverse spacing between beam centres is 3 m. The decking has been properly designed to span between the beams. The concrete has a design strength  $f_{cd} = 30$  MPa and density 2400 kg m<sup>-3</sup>.

The floor is to support its self-weight, together with (unfactored) uniformly distributed loads of 2 kN m<sup>-2</sup> for permanent services and live loads of w per unit floor area. Partial safety factors of 1.35 for permanent loads and 1.5 for live loads are required.

- (a) Assuming full composite action, determine the strength of the floor, and hence determine the maximum permissible live load w. [50%]
- (b) Propose a suitable arrangement of shear studs to achieve full composite action. [20%]
- (c) If the maximum allowable deflection due to short-term application of the unfactored live load w is span/250, determine the value of w for which serviceability governs. [30%]

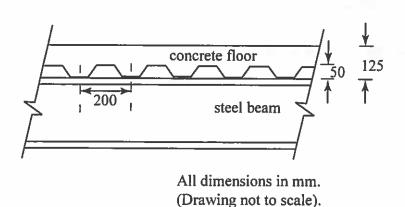
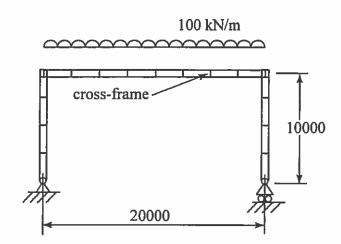


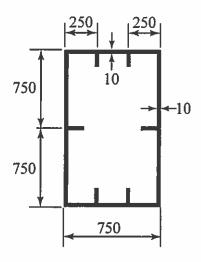
Fig. 4

- Figure 5(a) shows a portal frame of height 10 m with a 20 m span. It has the same stiffened box cross-section throughout, as shown in Fig. 5(b), made by welding \$235 steel plates of thickness 10 mm. Both supports may be assumed to be pinned, and one support may be considered to be on a roller. It is fully braced against global flexural buckling of the columns and lateral torsional buckling of the beam. There are transverse cross-frames at each end of the beam and at 2.5 m intervals in between. The beam is to carry a distributed load of 100 kN/m over its full length. This includes the self-weight of the beam and no further load factors need to be applied. The columns may be assumed to be adequately designed, and you are only required to consider the beam.
- (a) Determine the compactness or otherwise of the various parts of the cross-section. [10%]
- (b) Using a smeared section approximation to account for the stiffeners, estimate the major axis second moment of area. [20%]
- (c) By assuming the stiffened top flange consists of pin-ended "T"-struts spanning between cross-frames, determine whether the top flange is adequately stiffened for this load case.

  [20%]
- (d) Check the web panels for strength and stability at critical locations. [40%]
- (e) If the design is found to be inadequate in any location(s), suggest potential improvement(s). [10%]



(a)



All dimensions in mm. All stiffeners 180 x 20 mm. Not to scale.

(b)

Fig. 5

# **END OF PAPER**

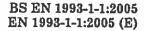
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# 4D10 Structural Steelwork 2014/15

# **Data Sheets**

DO NOT USE FOR ACTUAL DESIGN OF STRUCTURAL STEELWORK

# **DS1: Basic Buckling Resistance Curves**



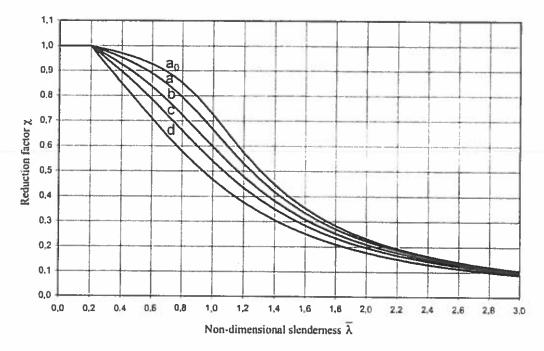


Figure 6.4: Buckling curves

The curves are defined by 
$$\chi = \frac{1}{\Phi + \sqrt{\Phi^2 - \bar{\lambda}^2}}$$
 in which  $\Phi \equiv \frac{1 + \alpha(\bar{\lambda} - 0.2) + \bar{\lambda}^2}{2}$ 

and the imperfection factor  $\boldsymbol{\alpha}$  appropriate for each curve is:

Buckling curve	$a_0$	а	b	С	d
Imperfection factor α	0.13	0.21	0.34	0.49	0.76

# DS2: Basic Resistance Curve Selection for Flexural Buckling

BS EN 1993-1-1:2005 EN 1993-1-1:2005 (E)

Table 6.2: Selection of buckling curve for a cross-section

	Cross section		Limits	Buckling about axis	Bucklin S 235 S 275 S 355	g curve S 460
-	1. Z				S 420	
			t <sub>f</sub> ≤ 40 mm	y – y z – z	a b	a <sub>o</sub> a <sub>o</sub>
Rolled sections	h y y	b/b > 1,2	40 mm < t <sub>f</sub> ≤ 100	y - y z - z	b c	a
Rolled		t <sub>f</sub> ≤ 100 mm		y - y 2 - z	b c	a
	ż b	b/b ≤ 1,2	t <sub>f</sub> > 100 mm	y – y	d d	c c
Welded I-sections	<b>1 1 1 1 1 1 1 1 1 1</b>	t <sub>f</sub> ≤ 40 mm		y - y z - z	b c	b c
y y y	t <sub>f</sub> > 40 mm		y - y z - z	e d	c d	
Hollow sections	low ions	hot finished		any	а	D <sub>0</sub>
Ho			cold formed	any	е с	С
Welded box sections	tions via		nerally (except as below)	any	ь	ь
Welds and a second a second and		thick welds: $a > 0.5t_f$ $b/t_f < 30$ $h/t_w < 30$		any	с	c
U-, T- and solid sections				any	e	c
L-sections				any	ъ	b

# **DS3: Lateral-Torsional Buckling Equations**

#### **Critical Moment**

The critical magnitude of equal-and-opposite end-moments to cause elastic lateral torsional buckling of a beam is:

$$M_{LT} = \frac{\pi}{L} \sqrt{EIGJ} \sqrt{1 + \frac{\pi^2}{L^2} \frac{E\Gamma}{GJ}}$$

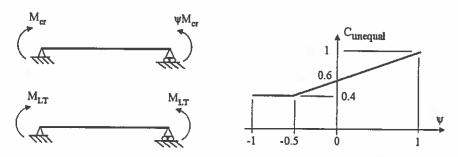
where EI, GJ and  $E\Gamma$  are the minor axis flexural rigidity, the torsional rigidity and the warping rigidity respectively. (It is assumed that the supports prevent vertical, lateral and torsional deflections but do not restrain warping.)

For a doubly-symmetric I-beam

$$\Gamma \approx \frac{ID^2}{4}$$

where D is the distance between flange centroids and I is the second moment of area of the section about its minor axis.

## Unequal end moments



$$M_{cr} = \frac{M_{LT}}{C_{\text{unequal}}}$$
 where  $C_{\text{unequal}} = \max(0.6 + 0.4\psi, 0.4)$ 

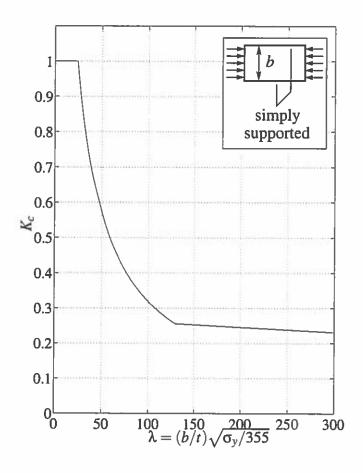
# Lateral torsional buckling curve selection

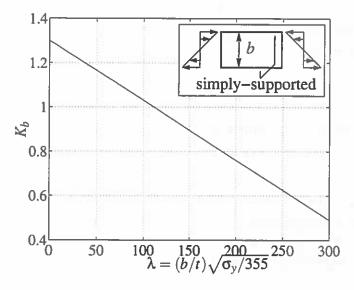
For lateral torsional buckling, the buckling resistance curves (DS1) may be used, with curves selected via the table below. Height h and width b are defined in DS2.

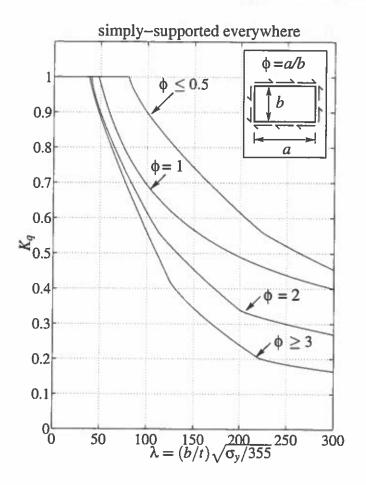
	Limits	Curve
Rolled I-sections	$h/b \le 2$	a
	h/b > 2	b
Welded I-sections	$h/b \le 2$	С
	h/b > 2	d
Other		d

# **DS4: Panel Strength and Plate Compactness**

a. Panel strength: use the following three figures in the expressions overleaf.







panel stability: 
$$\frac{\sigma_c}{\sigma_{cc}} + \left(\frac{\sigma_b}{\sigma_{bc}}\right)^2 + \left(\frac{\tau}{\tau_c}\right)^2 \le 1$$

**note 1:**  $\sigma_{cc} = K_c \sigma_y$ ;  $\sigma_{bc} = K_b \sigma_y$ ;  $\tau_c = K_q \tau_y (K_q \sigma_y / \sqrt{3})$ .

**note 2:**  $\tau$  is the shear stress on the panel,  $\sigma_c$  is the average compressive stress and  $\sigma_b$  is the maximum bending stress.

panel local strength: 
$$\sigma \le \sqrt{\sigma_y^2 - 3\tau^2}$$

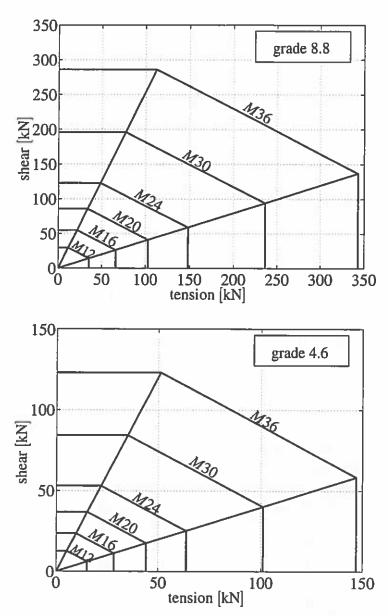
note 3: effective width,  $b_e$ , of compression flange with stiffener spacing, b, is  $K_cb$ .

## b. Plate compactness.

member and action	compact if $\lambda (= (b/t) \sqrt{\sigma_y/355})$
internal plate in compression	≤ 24
external plate in compression	≤ 8
internal plate in bending (no axial load)	≤ 56

# **DS5: Connector Capacity and Fatigue Life**

a. Bolt strength in combined tension and shear.



# b. Bolt placement.

edge and end distances:

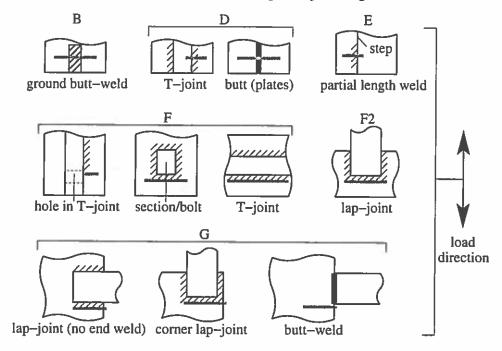
≥ 2.5¢

spacing between bolt axes:

 $\leq 32t$  and  $\geq 2.5\phi$ 

**note 1:**  $\phi$  is the bolt hole diameter; t is the total thickness of joint plates.

- c. Weld capacity. Shear force transmitted across weld  $\leq$  throat area  $\times \tau_{\nu}$ .
- d. Weld classification. Plan-views of typical crack locations, which are shown in grey for clarity. Where a crack is shown to overlap with a step or T-joint edge, it has become vertical.



e. Weld fatigue life. The number of repetitions, N, to failure under stress amplitude,  $\sigma_r$ , is

$$N\sigma_r^m = K_2 \quad \text{for } \sigma_r > \sigma_0$$
  
 $N\sigma_r^{m+2} = K_2\sigma_0^2 \quad \text{for } \sigma_r < \sigma_0$ 

where  $\sigma_r$  and  $\sigma_0$  are in MPa, and the constants m and  $K_2$  take different values for each class of weld from the following table.

detail class	m	<i>K</i> <sub>2</sub>	σ <sub>0</sub> [MPa]
G	3	$0.25 \times 10^{12}$	29
F2	3	$0.43 \times 10^{12}$	35
F	3	$0.63 \times 10^{12}$	40
E	3	$1.04 \times 10^{12}$	47
D	3	$1.52 \times 10^{12}$	53
В	4	$1.01 \times 10^{15}$	100

note 2: for complex variations, use Miner's Law

$$\frac{n_1}{N_1} + \frac{n_2}{N_2} + \dots + \frac{n_i}{N_i} + \dots \le 1$$

 $n_i$  is the number of applied cycles under  $\sigma_{ri}$ ;  $N_i$  is the total number of possible cycles under  $\sigma_{ri}$ . Each  $\sigma_{ri}$  is given by application of the Reservoir Method described in the notes.

# **DS6: Composite Construction**

a. Headed shear stud capacity.

headed studs $f_{cd}$ [MPa]					
diameter [mm]	height [mm]	20	30	40	50
		stud shear strength [kN]			h [kN]
25	100	139	154	168	183
19	100	90	100	109	119
13	65	42	47	52	57

note 1: for sheeting ribs orthogonal to the supporting beam, single studs have full strength but paired studs each have 80% strength.

### b. Transformed section data.

Young's modulus for grade 30 concrete,  $E_c$ , depends on duration of loading as:

short term:  $E_c = 28 \text{ GPa}$ long term:  $E_c = 14 \text{ GPa}$ 

Effective width of slab,  $b_e$ , is equal to  $0.25 \times \text{span}$  but less than b, the beam spacing. The maximum deflection must be less than the total span/250.

## c. Profiled decking capacity.

		-	1					
			t = 0.9  mm			t = 1.2  mm		
	support	total slab	imposed loading [kN/m <sup>2</sup> ]				12]	
permissible span	condition	depth [mm]	2.5	5	7.5	2.5	5	7.5
prop			permissible spans [m]					
	single span	100	2.3	2.3	2.3	2.8	2.8	2.8
	(no props)	150	2.0	2.0	2.0	2.4	2.4	2.4
	multiple span	100	2.3	2.3	2.3	2.7	2.7	2.7
	(no props)	150	2.0	2.0	2.0	2.4	2.4	2.4
	single span	100	4.5	3.9	3.3	5.1	4.1	3.6
	(one prop)	150	4.0	4.0	4.0	4.7	4.7	3.7
<u> </u>	multiple span	100	4.6	4.0	3.4	5.1	4.1	3.6
	(with props)	150	4.1	4.1	4.1	4.8	4.8	4.8

**note 2:** table above only applies to 50 mm deep troughs; thickness of sheeting is t.



### **ENGINEERING TRIPOS PART IIB 2018**

#### 4D10 STRUCTURAL STEELWORK

Where the datasheets have been used to read factors in the following, there may be some margin of error either way in the numerical answers.

- 1a) (k1, k2) = (0.39, 0.35), effective length factor = 1.28; critical load = 17.6 MN 1b) critical middle span with  $M_max = 71.33$  kNm,  $W_max = 8.69$  kN
- 3a)  $x_p = 54.8 \text{ mm}$ ;  $M_{design} = 813 \text{ kNm}$ ; unfactored live load =  $10.2 \text{ kN/m}^2$
- 3b) 25 X 100 mm studs in pairs in each trough
- 3c) unfactored live load =  $24 \text{ kN/m}^2$
- 4a) compactness: flange, 18.7; web, 59.3; stiffeners, 7.3
- 4b) 21.51 X 10<sup>9</sup> mm<sup>4</sup>
- 4c) N\_design = 1247 kN vs N\_actual = 1064 kN, thus adequate
- 4d) critical panel in bending (no shear) Kc = 0.5, Kb = 1.15, Kq = 0; stability margin = 0.84, strength margin = 0.74, thus adequate. Shear stress at ends = 33.3 MPa, less than  $tau_Y = 136MPa$ , thus adequate in strength.

F.A.M/K.A.S. May 2018