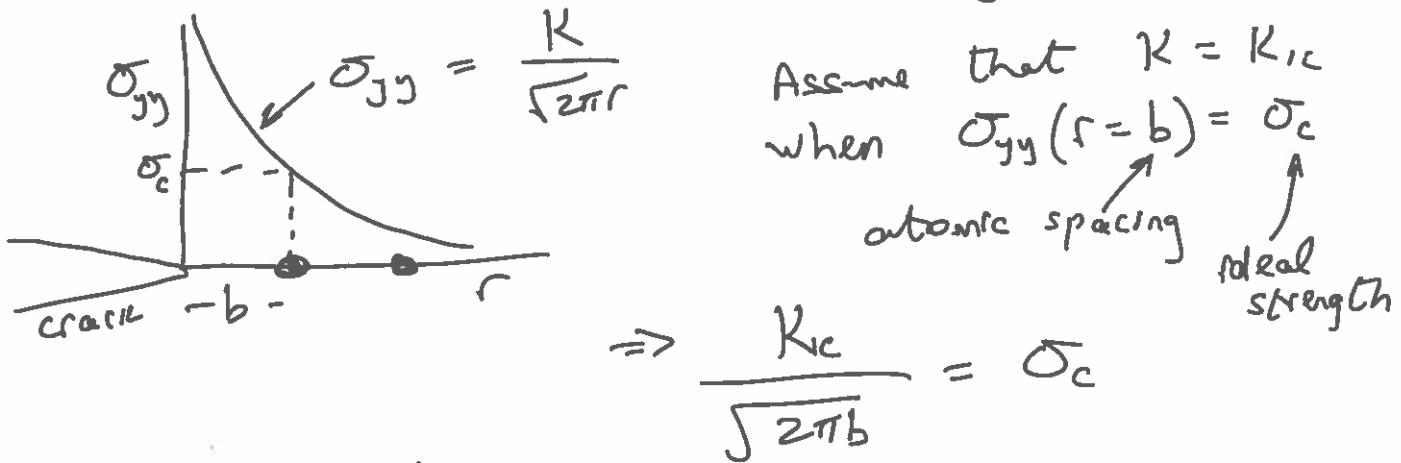


# Part II A 2023-4 crib for paper 3CG

## Fracture mechanics of materials and structures

1. (a) Brittle ceramic: fails by cleavage.  
 Toughness  $G_c \approx 2\gamma_s$  where  $\gamma_s = \text{surface energy}$   
 by Griffith



Ideal strength  $\sigma_c$   
 is on the order of  $E/10$

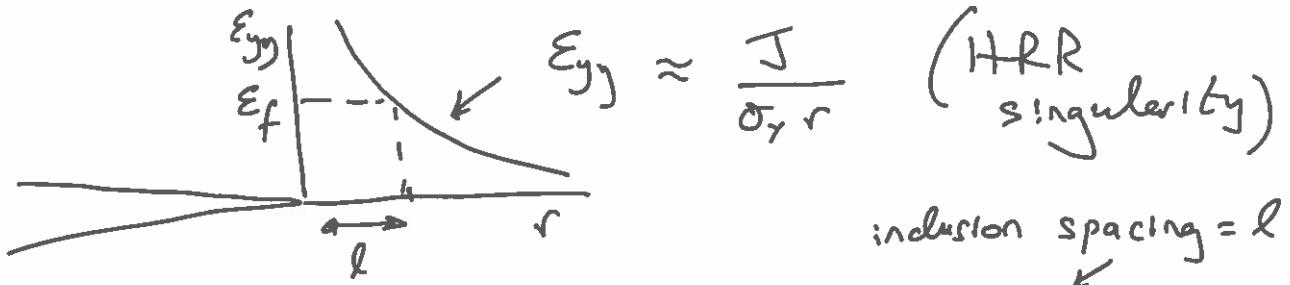
$$\Rightarrow K_{ic} \approx \frac{E}{10} \sqrt{2\pi b}$$

$G_{ic} = \frac{K_{ic}^2}{E}$  by Irwin relation

$$\Rightarrow G_{ic} \approx \frac{2\pi}{100} Eb \approx 2\gamma_s \quad \left( \text{consistent with } \gamma_s \approx \frac{\pi}{100} Eb \right)$$

### steel with inclusions

The toughness is governed by the  
 nucleation and growth of voids directly  
 ahead of the crack tip.



Assume  $\epsilon_{yy} > \epsilon_f$  over  $0 < r < l$   
 $\uparrow$  strain to failure

$$\epsilon_f \approx f^{-1/2} \exp\left(-\frac{3\sigma_h}{2\sigma_y}\right) \text{ by Rice - Tracy}$$

$\uparrow$   
volume  
fraction of inclusions       $\sigma_h \approx 2.5\sigma_y$

Thus :  $\epsilon_{yy} = \frac{J_{ic}}{\sigma_y l} = \epsilon_f = f^{-1/2} \exp\left(-\frac{3\sigma_h}{2\sigma_y}\right)$

So  $J_{ic} \propto \sigma_y l f^{-1/2}$

Also, inclusion spacing  $l$  scales with  $f^{-1/2}$   
 So a high volume fraction of inclusions  
 implies a small  $l$  and a low toughness  
 $J_{ic}$ . Under L.E.F.M.,  $G_{ic} \equiv J_{ic}$ .

$$1(b)(i) \quad \phi(\delta_0) = \frac{1}{2} M \delta_0 = \frac{1}{2} \frac{\delta_0^2}{c} \quad \text{where } \delta = CM$$

potential energy  $P(M_0) = \phi - M_0 \delta$   
 where  $-M_0 \delta$  is the potential energy of  
 the loading system

$$\Rightarrow P = \frac{1}{2} M \delta_0 - M_0 \delta = -\frac{1}{2} M_0 \delta = -\frac{1}{2} C M_0^2$$

$$(ii) \quad bG = -\left. \frac{\partial \phi}{\partial a} \right|_{\delta_0} \quad \text{and} \quad EG = K^2 (I_{min})$$

$$\Rightarrow bG = -\frac{1}{2} \delta_0^2 \frac{\partial}{\partial a} \left( \frac{1}{c} \right) = \frac{1}{2} \delta_0^2 \frac{1}{c^2} \frac{\partial c}{\partial a}$$

$$\text{where } c = \frac{l}{EI} + \frac{24ab}{EI(b-a)}$$

$$\frac{\partial c}{\partial a} = ? \quad \frac{\partial}{\partial a} \left( \frac{a}{b-a} \right) = \frac{b-a+a}{(b-a)^2} = \frac{b}{(b-a)^2}$$

$$\text{So } bG = \frac{1}{2} \frac{\delta_0^2}{c^2} \frac{24b^2}{EI(b-a)^2} \Rightarrow G = \underbrace{\frac{12M^2}{EI} \frac{b}{(b-a)^2}}$$

$$K^2 = EG = \frac{12M^2}{I} \frac{b}{(b-a)^2} \quad I = \frac{1}{12} b^4$$

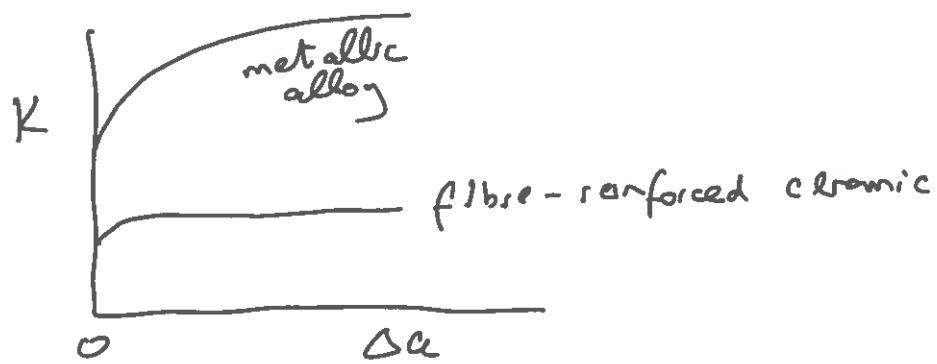
$$\Rightarrow K = \underbrace{\frac{12M}{b^2} \frac{\sqrt{b}}{(b-a)}}$$

$$(iii) \quad bG = -\frac{\partial P}{\partial a} = M_0^2 \frac{\partial c}{\partial a} = \frac{1}{2} \left( \frac{\delta_0}{c} \right)^2 \frac{\partial c}{\partial a}, \text{ as above}$$

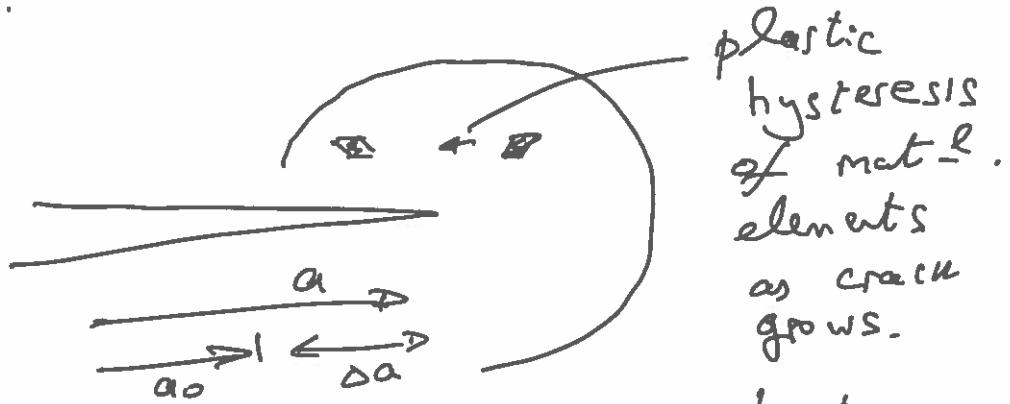
$$(iv) \quad K = \frac{12M}{b^2} \frac{\sqrt{b}}{(b-a)} \quad \text{so} \quad \left. \frac{\partial K}{\partial a} \right|_M = \frac{12M}{b^2} \sqrt{b} \frac{1}{(b-a)^2} > 0$$

Hence unstable.

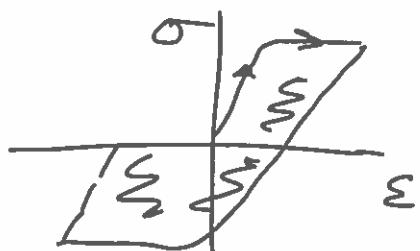
2. (a)



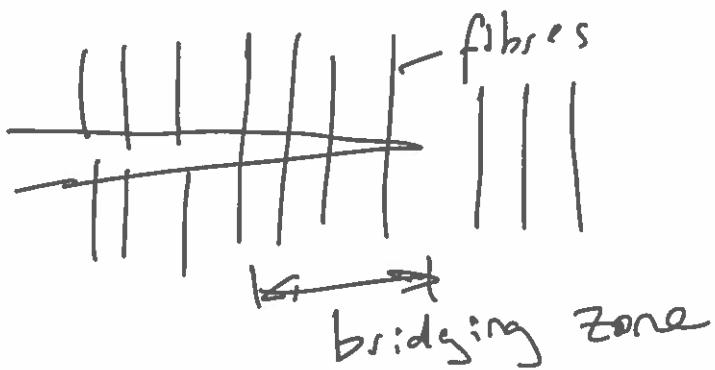
Alloy  $K - \Delta a$  curve crack growth init rates at  $K = K_{ic}$  and rises to a steady state value of approx.  $2K_{ic}$  due to irreversible plastic dissipation.



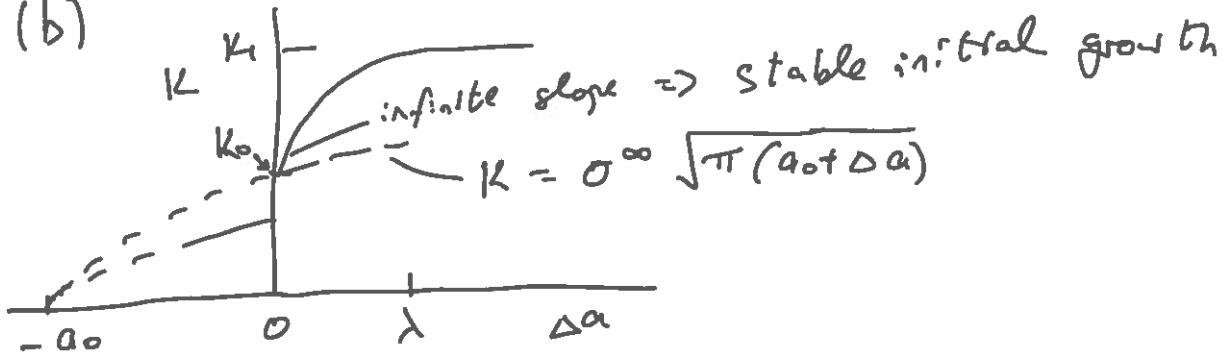
Near crack tip, the  $\Delta \sigma - \Delta \epsilon$  history is non-proportional.



Fibre-reinforced ceramic

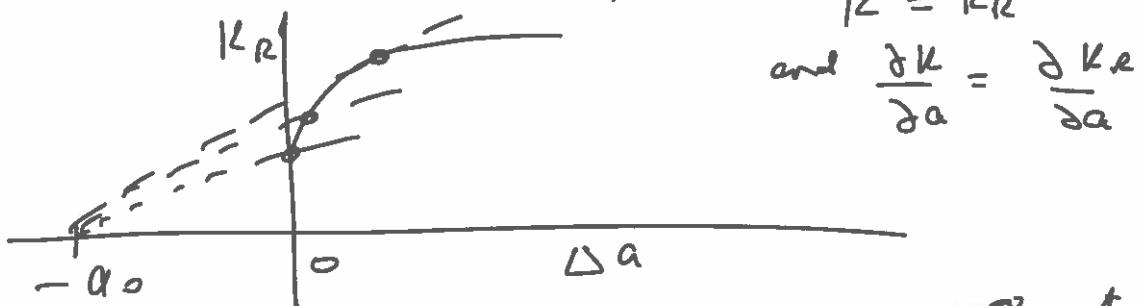


(b)

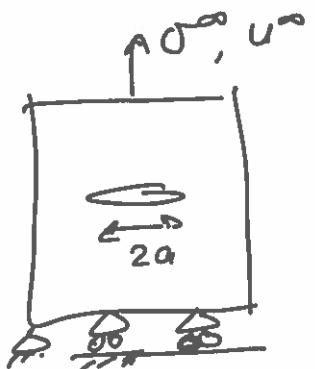
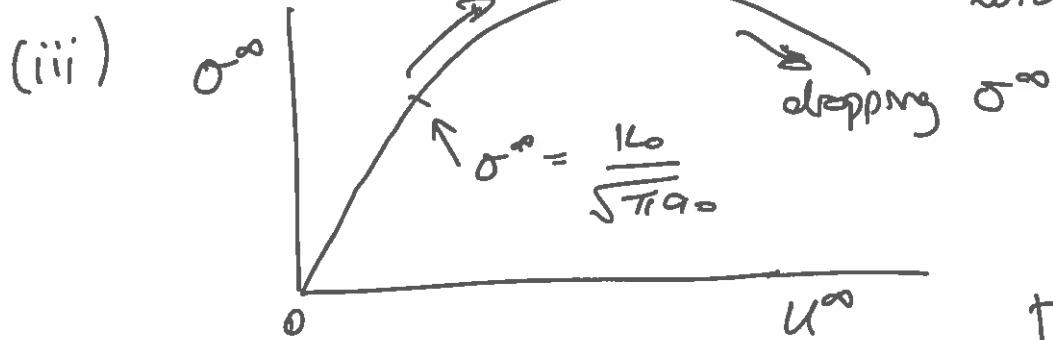


(i)  $\sigma^\infty \sqrt{\pi a_0} = K_0$

(ii)

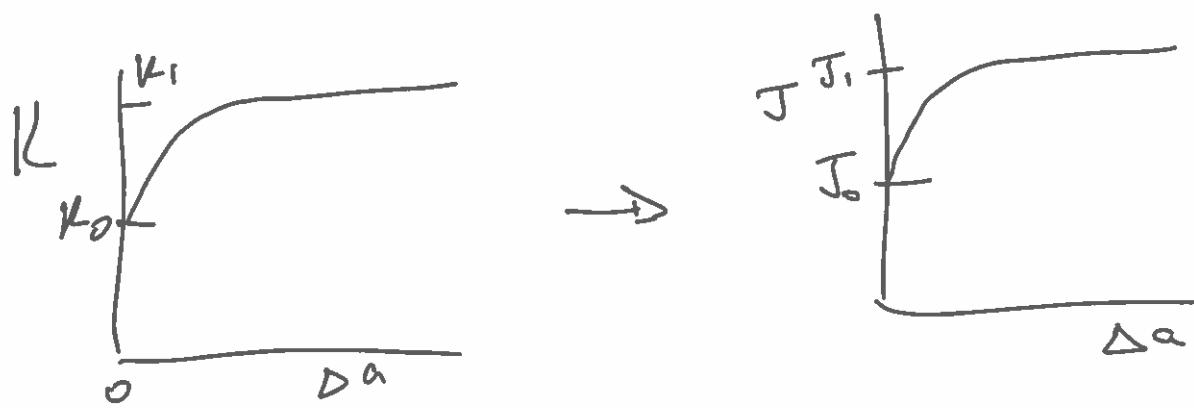


max.  $\sigma^\infty$  at  $\frac{\partial K}{\partial a} = \frac{\partial K_R}{\partial a}$   
 with  $K = K_R$

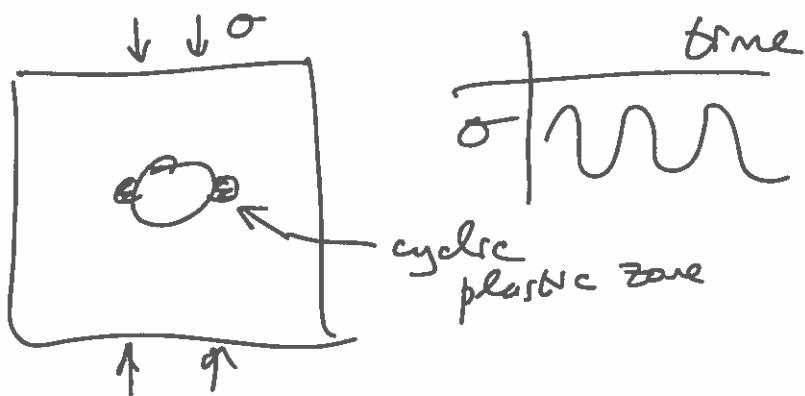


stable under  
prescribed  $\sigma^\infty$   
stable under  
prescribed  $u^\infty$

(iv)  $EJ = K^2$  so  
 convert  $K \rightarrow J$  for the  
 case of small specimens  
 where  $J$  is valid but not  $K$ .



3. (a)



A fully reversed plastic zone exists adjacent to the hole, leading to the initiation and growth of a fatigue crack. The number of cycles to initiate the crack  $N_f$  depends upon  $\Delta\epsilon$  at the edge of the hole, and  $\Delta\epsilon$  is determined from  $\Delta\sigma$  by Neuber's rule for example ( $K_0 K_\epsilon = K_I^2$ ).

After the crack has reached the periphery of the cyclic plastic zone, it continues to grow in a cyclic compressive stress field until the point  $\Delta K < \Delta K_{th}$ .

where

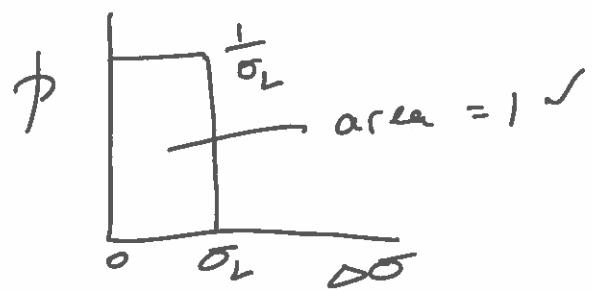
(b) (i) For a thumbnail-shaped edge crack, the 3CG datasheet gives:

$$K = \frac{1.12}{\Phi} \sigma \sqrt{\pi a} \quad \Phi = \Phi(a/c)$$

$$\text{For } a/c = 1 \Rightarrow \Phi = 1.56$$

$$\Rightarrow K = 0.718 \sigma \sqrt{\pi a}$$

(ii)



Consider  $n$  cycles of random loading.

The number of cycles of stress with a range of  $\Delta\sigma$  to  $(\Delta\sigma + \delta\Delta\sigma)$  is  $n p(\Delta\sigma) \cdot \delta\Delta\sigma$ .  
The crack growth due to these cycles is

$$\frac{da}{dN} n p(\Delta\sigma) \delta\Delta\sigma$$

Total growth for  $n$  cycles is

$$\int_0^{\Delta\sigma} \frac{da}{dN} n p(\Delta\sigma) d\Delta\sigma$$

so, total growth for  $n=1$  is

$$\left\langle \frac{da}{dN} \right\rangle = \int_0^{\infty} \frac{da(\Delta\sigma)}{dN} p(\Delta\sigma) d\Delta\sigma$$

$$\text{where } \Delta\sigma = 0.718 \Delta K \sqrt{\pi a}$$

(iii) No. cycles required to grow a crack from length  $a_0$  to  $2a_0$ .  $N_T = ?$

$$\left\langle \frac{da}{dN} \right\rangle = \int_0^{\sigma_L} A (0.718 \Delta K \sqrt{\pi a})^n \frac{1}{\sigma_L} d\sigma$$

$$\Rightarrow \left\langle \frac{da}{dN} \right\rangle = A \cdot 0.718^n (\pi a)^{n/2} \frac{\sigma_L^n}{n+1}$$

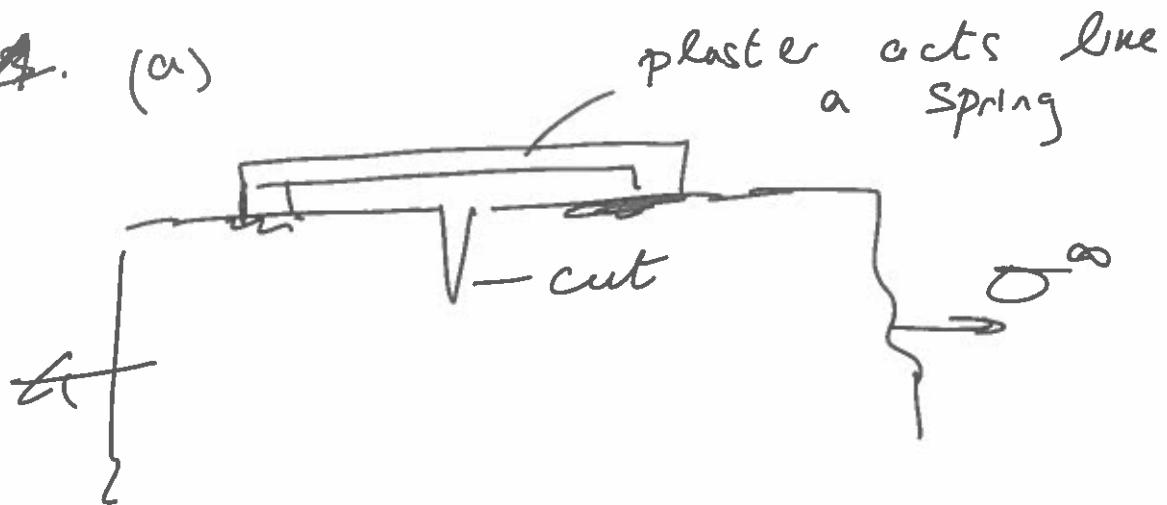
$$\Rightarrow N_f = \int_{a_0}^{2a_0} \left\langle \frac{da}{dN} \right\rangle^{-1} da$$

$$= \int_{a_0}^{2a_0} \frac{(n+1)}{A \sigma_L^n} \frac{1}{(0.718)^n \pi^{n/2}} a^{-\frac{n}{2}} da$$

$$\Rightarrow N_f = \frac{(n+1)}{A (0.718)^n \pi^{n/2}} \frac{1}{\sigma_L^n} \left[ a^{\frac{2-n}{2}} \right]_{a_0}^{2a_0} \frac{2}{2-n}$$

(iv) Single peak overloads can lead to a severe retardation in growth rate and so the actual fatigue life is much greater than that predicted by a linear summation of damage (i.e. by Miner's law).

Q. (a)

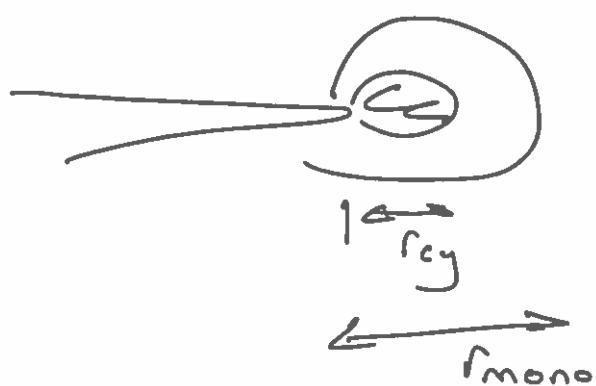


- plaster bridges the crack and develops tension to reduce the  $K$  at the crack tip.

$$K_{\text{plaster present}} = \alpha \cdot K_{\text{no-plaster}}$$

$$\alpha \leq 1$$

(b)



$$r_{\text{cy}} \sim \frac{1}{4\pi} \frac{\Delta K^2}{\sigma_y^2}$$

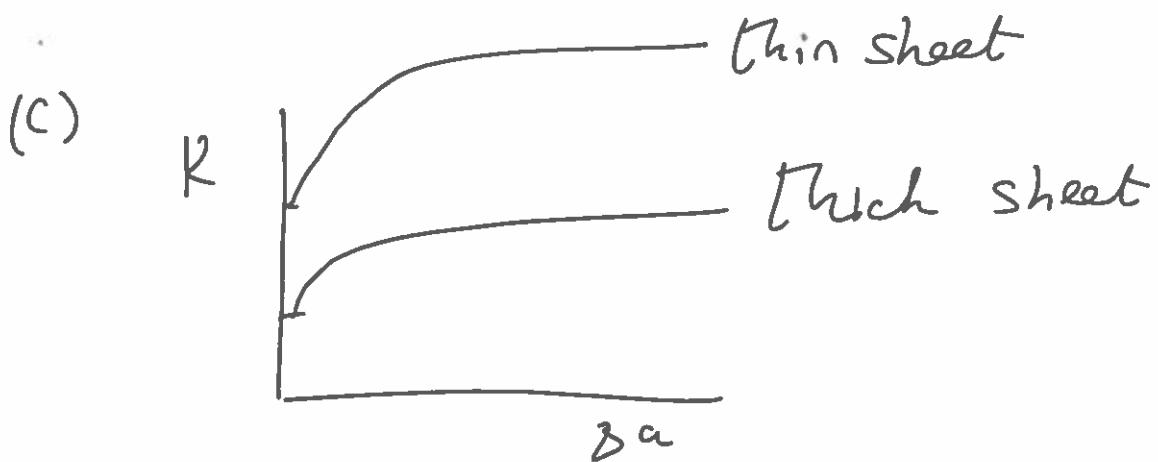
$$r_{\text{mono}} \sim \frac{L}{\pi} \frac{K_{\text{max}}^2}{\sigma_y^2}$$

Pearls Law :

$$\frac{da}{dN} = A \Delta K^n$$

$$= A (4\pi r_{\text{cy}} \sigma_y^2)^{n/2}$$

$$\propto r_{\text{cy}}^{n/2}$$



Assume that crack advance is by void growth.

A thick sheet has a high tensile hydrostatic stress at the crack tip, thereby reducing ductility (Rice-Tracy) and consequently reducing the toughness. So a stack of thin sheets behave as a material of high toughness compared to a single thick sheet.

