2019 IA Structures

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Post-exam cribs

Virtual Work





$$I^* S = \Xi T^* e$$
$$= 2 (-I^*) - \frac{WL}{AE}$$
$$S = 2 \frac{WL}{AE}$$



1.





p (ro-ri)(ro+ri) = 20% (ro+ri)t $\sigma_{h} = \frac{p(r_{o}-r_{i})}{2t}$













b) RHS

2 forces so co-linear max BM at maximum S 1.e. lines are parallel

$$\frac{dy}{dx} = \frac{h}{L} = \frac{3hx^2}{L^3}$$

8

c) Superpose a and b

Both have some deflection at pin where S is Shear force.

S is no longer an external force + shouldn't appear





$$84 32 S = W - 8S$$

$$S = \frac{W}{40}$$

$$S = \frac{8 W L^{3}}{120 EI} = \frac{W L^{3}}{15 EI} \frac{UP}{UP}$$

6. a) Euler length =
$$\frac{1}{2}$$

 $P_E = \frac{\pi^2 ET}{\left(\frac{L}{2}\right)^2} = \frac{4\pi^2 ET}{L^2}$
 $T = \frac{bd^3}{12} = \frac{25^4}{12} = 32.55 \times 10^{-9} \text{ m}^4$
 $E = 210 \text{ GPa} [in data book - marks of all given for other similar values from materials]$

P.B

b) Prew free body + define variables $M = Pv = -EI\left(\frac{\partial^{2}v}{\partial x^{2}} - \frac{\partial^{2}v_{0}}{\partial x^{2}}\right)$ $EI = \frac{\partial^{2}v}{\partial x^{2}} + Pv = -EIS + \frac{4\pi^{2}}{L^{2}} \sin \frac{2\pi x}{L}$ Solve to give: $v = A \sin \sqrt{\frac{ET}{P}} \propto + B \cos \sqrt{\frac{ET}{P}} \propto$ $= \frac{1}{V} + \frac{1}{V} = \frac{1}{V} + \frac{1}{V} + \frac{1}{V} = \frac{1}{V} + \frac{1}{V} + \frac{1}{V} = \frac{1}{V} + \frac{1$

$$P \propto 4 - \frac{4\pi^{2}}{L^{2}} \propto EI = -EIS \frac{4\pi^{2}}{L^{2}}$$

$$\propto = \frac{S}{4\pi^{2}} EI \frac{4\pi^{2}}{L^{2}} = \frac{P_{E}S}{P_{E} - P}$$

Pre-buckling only a matters

c) Compression due to P
Bending due to PS effects.

$$P = \frac{P_E}{2}$$
 $\alpha = 2.8$ (max 4mm)
Compression $\sigma = \frac{135}{25^2} = 0.216$ GPa
Bending $\sigma = \frac{My}{I} = \frac{PS ymax}{I} = \frac{135 \times 4 \times 12.5 \times 10^{-3}}{32.55 \times 10^{-3}}$

50	max	stress (bending + compression)	15	approx
tuice	average	stress	(compression only)		

SECTION B

(87) (a) Longer volume of waterial => higher productility
that a flow saints of critical late for a quien
applied stress, 6.
Ps (V=nVo) = Ps(Uo) × B(Vo) × ... = [Ps(Uo)]ⁿ, n= Vo
(b)
$$\frac{1^{2N}}{1-\sqrt{1-\sqrt{1-1}}}$$
 $\frac{1^{2N}}{1-\sqrt{1-\sqrt{1-1}}}$
(b) $\frac{1^{2N}}{1-\sqrt{1-\sqrt{1-1}}}$ $\frac{1^{2N}}{1-\sqrt{1-1}}$ $\frac{1^{2N}}{$







Unidinational largers / Litems. roduli E, and Ez volume mastion Va of K, En: some strain in land 2 EL: some stores in 1 and 2 1: hibrer, 2: mattine in UD him importe.

Moduli of a layor: $E_{\parallel} = 0.5 \left(E_{\rm F} + E_{\rm m} \right)$ $E_{\perp} = \left(\underbrace{\underbrace{0.5}_{k}}_{E_{k}} + \underbrace{0.5}_{\overline{E}_{m}} \right)^{-1}$

Laminate has SO To of carch modelies material, boaded at constant stronm - upper bound.

$$\tilde{E}_{low} \approx 0.25 \left(\tilde{E}_{\mu} + \tilde{E}_{m} \right) + 0.5 \left(\frac{0.5}{\tilde{E}_{\mu}} + \frac{0.5}{\tilde{E}_{m}} \right)^{-1}$$

$$\approx 0.25 \left(\tilde{E}_{\mu} + \tilde{E}_{m} \right) + \left(\frac{\tilde{E}_{\mu} \tilde{E}_{m}}{\tilde{E}_{\mu} + \tilde{E}_{m}} \right)$$

$$= 0.25 \tilde{E}_{\mu} \left(1 + \frac{\tilde{E}_{m}}{\tilde{E}_{\mu}} \right) + \tilde{E}_{\mu} \left(\frac{1}{\tilde{E}_{m}} + 1 \right)$$

$$= 0.25 \left(1.01 \right) \tilde{E}_{\mu} + \frac{\tilde{E}_{\mu}}{101} \approx 0.262 \tilde{E}_{\mu}$$

$$\left(\simeq 0.25 \tilde{E}_{\mu} \right)$$

(c) $E_{comp} = 120 \times 0.262 \approx 31 \text{ BeFa.}$ $P_{comp} = 0.95 \text{ Mg/m}^3$

Matural broated never top of emeloper for moods (parallel to grain): rearrest empetition is bankoo.

Э.

(a) Hot rolled
$$G_{12}: U_{y} = 90$$
 MFa, $f_{x} = 10^{12} m/m^{3}$.
(b) Gold willed $G_{12}: U_{y} = 360$ MFa, $f_{x} = 10^{13} m/m^{3}$
 $U_{y} = U_{0} + C_{y} \sqrt{f_{x}}$
 $g_{0} = U_{0} + C_{y} \sqrt{f_{x}}$
 $g_{0} = U_{0} + C_{y} \sqrt{f_{0}}$
 $360 = U_{0} + C_{y} \sqrt{f_{0}}$
 $0 = 60$ MFa
 $0 = 00$ MFa
 $0 = 00$ MFa
 $0 = 00$ MFa
 $0 = 00$ MFa
 $0 = 00 + \Delta U_{x}$
 $0 = 0$ MFa
 $0 = 00$ MFa
 $0 = 00 + \Delta U_{x}$
 $0 = C_{x} C_{x}^{n}$
 0



(b) Stiffness constraints: $d_deflection = \left(\frac{5\rho g L^4}{32E\delta}\right)^{1/2}$

Strength constrains: $d_{strength} = \frac{3\rho g L^2}{4\sigma_{max}} = \frac{3\rho g L^2}{4(\sigma_f/2)} = \frac{3\rho g L^2}{2\sigma_f}$

	d_strength	d_deflection	min d (m)	Pass or	Mass (kg)	Total cost (£)	Pass or	Embodied	Transportation	Total energy
	(mm)	(mm)		Reject for			Reject for	energies	energy (MJ)	(MJ)
				part b			part c	(M)		
Al foam	36.64	15.75		Reject						
Biocomposite	7.01	10.47	0.0105	Pass	33.39	26.71	Pass	233.73	31.39	265.12
Pine	1.98	6.10	0.0061	Pass	21.96	17.57	Pass	263.52	20.64	284.16
Rigid polymer										
foam	7.06	25.72	0.026	Reject						
							Reject (too			
Fibreboard	9.92	10.78	0.011	Pass	49.5	14.85	heavy)			

From the table above, Al foam and rigid polymer foam do not meet the target range of thickness 5-20 mm.

(c) Fibreboard doesn't meet the constraint.

By evaluating the embodied energies, biocomposite performs better than pine.

(d) Considering the total energy, the ranking between biocomposite and pine doesn't change.

12 (**long**)

(a) In low cycle fatigue, high amplitude cyclic stresses ($\sigma_y < \sigma < \sigma_{ts}$) induce plastic deformation in a component. The fatigue life of the component is markedly shortened, $N_f < 10^4$ cycles. In high cycle fatigue, low amplitude cyclic stresses ($\sigma < \sigma_y$) cause elastic deformation in a component. Nonetheless though cracks develop and cause failure, just takes more cycles to do so $N_f > 10^4$ cycles.

The low cycle part of the stress life curve (Fig.1) can be expressed using Coffin-Manson's law. In this case, the number of cycles to failure correlates with plastic strain $\Delta \epsilon^{pl}$ (= total strain – elastic strain (usually v. small) \approx total strain)

$$\Delta \varepsilon^{\rm pl} N_{\rm f}^{\beta} = C_2$$

where C_2 and β are constants.

The high cycle part of the stress life curve (Fig.1) can be expressed using Basquin's law $\Delta \sigma N_{\rm f}^{\alpha} = C_1$ where C_1 and α are constants.

"Endurance (or fatigue) limit" of a (nominally defect-free) material is the applied stress amplitude e, about zero mean stress, below which fracture does not occur at all, or occurs only after a very large number of cycles ($N_{\rm f} > 10^7$) – see Fig.1.



(b) Basquin's law $\Delta \sigma N_{\rm f}^{\alpha} = C_1$

Taking the logs: $\log \Delta \sigma + \alpha \log N_f = \log C_1 \Longrightarrow \log \Delta \sigma = -\alpha \log N_f + \log C_1$

Δσ	logΔσ	N_{f}	$\log N_{\rm f}$
200	2.30	6.15×10^{8}	8.79
300	2.48	5.06×10^{6}	6.70
400	2.60	1.68×10^{5}	5.23



Data straight line, hence Basquin's law is applicable.

slope = $-\alpha = \frac{2.30 - 2.60}{8.79 - 5.23} = -0.0845 \Rightarrow \alpha = 0.0845$ log $C_1 = \log \Delta \sigma + \alpha \log N_f = 2.60 + 5.23\alpha = 3.04 \Rightarrow C_1 = 1105$ Or straight from the equation

$$(200) \left(6.15 \times 10^8 \right)^{\alpha} = (400) \left(1.68 \times 10^5 \right)^{\alpha} \Longrightarrow \alpha = 0.0845$$

$$C_1 = (200) \left(6.15 \times 10^8 \right)^{0.0845} = 1105$$
For $\Delta \sigma = 350$ (mean stress is zero)
 $1105 = 350 N_{\rm f}^{0.0845} \Longrightarrow N_{\rm f} = 3.16^{1/0.0845}$
 $\therefore N_{\rm f} \sim 8.1 \times 10^5$ cycles

(c) (i) Goodman's empirical rule allows for the effect of mean stress on stress life data. If you have a stress range $\Delta \sigma_{(\sigma m)}$ under a non-zero mean stress σ_m , the equivalent stress range (giving the same N_f) for failure at a stress range $\Delta \sigma_o$ with a zero mean stress is given by

$$\Delta \sigma_{o} = \frac{\Delta \sigma_{(\sigma m)}}{\left(1 - \frac{\sigma_{m}}{\sigma_{ts}}\right)} \text{ where } \sigma_{ts} \text{ is the tensile strength}.$$

(ii) The fatigue life for each stress cycle will be calculated using Basquin or Coffin-Manson's laws and then use Miner's rule will be used to determine the life time. Miner's rule states that the specimen fails when the proportion of the life time used up by each block adds up to 1.

$$\sum_{i} \frac{N_{i}}{N_{fi}} = 1$$

where N_i is the number of cycles corresponding to the *i*th block of constant stress range $\Delta \sigma_i$, and $N_{\rm fi}$ is the number of cycles to failure at that stress range.



(d)
$$\Delta \sigma_{o} = \frac{\Delta \sigma_{(\sigma m)}}{\left(1 - \frac{\sigma_{m}}{\sigma_{ts}}\right)}$$
, $\sigma_{ts} = 600$ MPa and Basquin's law $\Delta \sigma_{o} N_{f}^{0.0845} = 1105$

σ_{max}	σ_{min}	Δσ	σ_{m}	σ_{m}/σ_{ts}	$\Delta\sigma_{ m o}$	N_{f}
300	250	50	275	0.458	92.3	5.81×10^{12}
300	200	100	250	0.417	171.4	3.81×10^{9}
300	150	150	225	0.375	240.0	7.10×10^{7}
300	100	200	200	0.333	300.0	5.06×10^{6}

Cycles per day $\frac{120000 \text{ m}}{\pi \cdot 0.64 \text{ m/cycle}} = 59683 \text{ cycles}$ Miner's rule $\left(\frac{0.80}{5.81 \times 10^{12}} + \frac{0.12}{3.81 \times 10^9} + \frac{0.06}{7.10 \times 10^7} + \frac{0.02}{5.06 \times 10^6}\right) \cdot 59683 \cdot \text{life} = 1$ $\Rightarrow \text{life} = 3471 \text{ days}$

Comments

Q7 In part (a), several candidates focused on the number of flaws and not on the critical flaw size. In part (b), a surprising large number of candidates made mistakes in the algebra. In addition, a few candidates replaced V_0 (volume of the test sample) with the cylinder volume. In (c), several candidates made numerical errors when calculating the survival probability and several candidates were confused as to why the survival probability increased with volume and attributed this to numerical errors.

Q8 In part (a), many candidates lost significant marks in the derivation of the differentiation equation for the spring-dashpot network. Many could not correctly define the strain, stress, and the rate of strain/ stress relationships for the parallel versus series connection of the network.

Q9 In part (a), most candidates focused on assumptions such the strong fibre/matrix bonding and perfect fibre alignment instead of the equal stress and equal strain assumptions. Parts (b) and (c) were generally well answered.

Q10 In part (a), marks were lost for failing to realise that the dislocation density associated with work hardening is additive to the baseline yield stress of fully annealed pure Cu. In part (b), many candidates lost marks because of numerical mistakes. In part (c), candidates who answered well parts (a) & (b) easily scored full marks here; whereas those who failed to fully answer (a) & (b) did not complete this part well.

Q11 This question was generally well answered. In part (a), the derivation of the bending moment was required in order to obtain full marks. In parts (b-d), missing a factor of $\frac{1}{2}$ for the failure strength and calculation errors were the most common mistakes resulting in mark deduction.

Q12 Many complete or near-complete answers, but also many candidates run out of time. In part (a), marks were lost because of lack of details and inaccurate sketch of the cyclic stress amplitude against the fatigue life plot. Several candidates thought that the endurance limit refers to the number of cycles rather than the stress amplitude. In part (b), a significant number of candidates didn't plot the data using a suitable graph and several of them used $\Delta \sigma = 175$ MPa instead of 350 MPa for estimating the fatigue life. Part (c) was answered well. In (d), a surprising high number of candidates made errors in calculating $\Delta \sigma_0$ and hence in estimating the number of cycles for the different loading regimes. Also, several candidates didn't estimate the Basquin's law constants and hence didn't calculate the number of cycles accurately. Those who roughly estimated the fatigue life using Table 2 received reduced marks