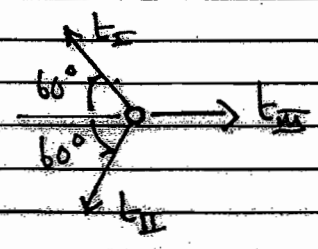
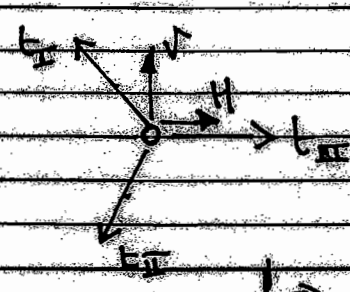


P2 Q01 2007/08

a)  $s - m = b + r - D_j$  (Maxwell's eqn)  
 $= 3 + 3 \times 2 - 2 \times 4 = 1$ ; no mechanism  $\Rightarrow m = 0$  and  $s = 1$

$\therefore$  1 redundancy [or: remove 1 bar  $\rightarrow$  stat. det. 3 pinned arch]

b)  Set  $t_{III} = 1$ :  $K \uparrow \Rightarrow t_I = t_{III}$   
 $K \rightarrow$ :  $t_{III} - 2t_I \cos 60 \Rightarrow t_I = t_{III}$   
 $S = \begin{bmatrix} 1 & 1 \\ 1 & 1 \end{bmatrix}$   
 self-stress vector.

c)   $V = F \sin \theta$ ,  $H = F \cos \theta$   
 Set  $t_{III}$  as redundant bar: general solution for  $t_{III} = 0$  has  
 $K \rightarrow$   $H - t_I \cdot \frac{1}{2} - t_{II} \cdot \frac{1}{2} = 0$ ;  $K \uparrow$   $V + t_I \cdot \frac{\sqrt{3}}{2} - t_{II} \cdot \frac{\sqrt{3}}{2} = 0$

$\Rightarrow t_I + t_{II} = 2H$ ;  $t_I - t_{II} = -\frac{2V}{\sqrt{3}} \Rightarrow t_I = H - \frac{V}{\sqrt{3}}$ ,  $t_{II} = H + \frac{V}{\sqrt{3}}$

$\Rightarrow t_0 = [t_I \ t_{II} \ t_{III}]^T = [H - \frac{V}{\sqrt{3}} \ H + \frac{V}{\sqrt{3}} \ 0]^T$

Bar forces  $t = t_0 + xS$ ; self-stress;  $x$  given by compatibility condition.

Flexibility matrix  $F = \frac{L}{AE} \begin{bmatrix} 1 & & \\ & 1 & \\ & & 1 \end{bmatrix}$ ; initial extension  $e_0 = [0 \ 0 \ -e_0]^T$

$\Rightarrow e = Fe + e_0 = \frac{L}{AE} \begin{bmatrix} 1 & & \\ & 1 & \\ & & 1 \end{bmatrix} \begin{bmatrix} H - \frac{V}{\sqrt{3}} + x \\ H + \frac{V}{\sqrt{3}} + x \\ 0 + x \end{bmatrix} + \begin{bmatrix} 0 \\ 0 \\ -e_0 \end{bmatrix}$   
 bar extension

Value of  $x$  given by satisfaction of compatibility constraint

$\sum t e = 0 \Rightarrow [1 \ 1 \ 1] \cdot \frac{L}{AE} \begin{bmatrix} H - \frac{V}{\sqrt{3}} + x \\ H + \frac{V}{\sqrt{3}} + x \\ x - Ae_0/L \end{bmatrix} = 0$

$\Rightarrow H - \frac{V}{\sqrt{3}} + x + H + \frac{V}{\sqrt{3}} + x + x - Ae_0/L = 0$

$3x = Ae_0/L - 2H \Rightarrow x = \frac{Ae_0}{3L} - \frac{2H}{3}$

K.O.

P2 Q01 2007/08

$$\underline{E} = E_2 + x \underline{E} = \begin{bmatrix} H - \sqrt{15} + x \\ H + \sqrt{15} + x \\ x \end{bmatrix} = \begin{bmatrix} H/3 - \sqrt{15} + AEe_0/3L \\ H/3 + \sqrt{15} + AEe_0/3L \\ -2H/3 + AEe_0/3L \end{bmatrix}$$

[Check: when  $H=V=0$ ,  $E_{III} = AEe_0/3L > 0$  i.e. bar in tension because it's too short]

1d) When  $\theta = 90^\circ$ ,  $H=0$ ; use Virtual Work to compute deflection components.

$\delta v = \underline{E}^* \cdot \underline{e}$  *virtual extn*  
*↑ in vertical direction.*

$\underline{e}|_{H=0} = \frac{L}{AE} \begin{bmatrix} -\sqrt{15} \\ \sqrt{15} \\ 0 \end{bmatrix} + \frac{e_0}{3} \begin{bmatrix} 1 \\ 1 \\ -2 \end{bmatrix}$   $\underline{E}^* = 1$  at pin | set  $E_{III} = 0$   
 $\Rightarrow E_I^* = -E_{II}^* = -\sqrt{15}$

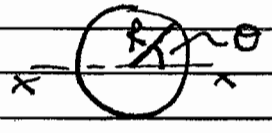
$\underline{E}^* \cdot \underline{e} = \begin{bmatrix} -\sqrt{15} & \sqrt{15} & 0 \end{bmatrix} \cdot \left[ \frac{L}{AE} \begin{bmatrix} -\sqrt{15} \\ \sqrt{15} \\ 0 \end{bmatrix} + \frac{e_0}{3} \begin{bmatrix} 1 \\ 1 \\ -2 \end{bmatrix} \right]$   
 $= -\frac{L}{\sqrt{15}} \left[ \frac{L}{AE} \frac{-\sqrt{15}}{\sqrt{15}} + \frac{e_0}{3} \right] + \frac{L}{\sqrt{15}} \left[ \frac{L}{AE} \frac{\sqrt{15}}{\sqrt{15}} + \frac{e_0}{3} \right] + 0 \cdot (-)$   
 $= \frac{20L}{AE} \Rightarrow \delta v = \frac{20L}{AE}$  (vertical)

Horizontal:  $\underline{E}^* = [1 \ 1 \ 0]$  (after setting  $H^* = 1, V^* = 0$  at centre)  
 $\Rightarrow \underline{E}^* \cdot \underline{e}|_{H=0} = [1 \ 1 \ 0] \cdot \left[ \frac{L}{AE} \begin{bmatrix} \sqrt{15} \\ \sqrt{15} \\ 0 \end{bmatrix} + \frac{e_0}{3} \begin{bmatrix} 1 \\ 1 \\ 0 \end{bmatrix} \right] = \frac{2e_0}{3} \Rightarrow \delta u = \frac{2e_0}{3}$

Student errors: Setting 3<sup>rd</sup> element in  $\underline{E}$  as  $L - e_0$  instead of  $L$  (which complicates expressions for  $\underline{e}$ ); forgetting about  $e_0$  or getting its sign wrong; determining  $x$  incorrectly; over-working (i.e. not using virtual work efficiently) the displacement calculations.

Generally very well answered. Students should avoid trying to do much mental arithmetic or anticipate the sign of bar forces.

P2 Qu2 2007/08

2a)  $I_{xx} = \int y^2 dA = 4 \int_{\theta=0}^{\theta=\pi/2} \frac{(R \sin \theta)^2}{y} \frac{t \cdot R d\theta}{dA} = \frac{\pi R^3 t}{4}$  

$I = I_{xx} + I_{yy} = 2 \pi R^3 t \quad [I_{xx} = I_{yy}]$

2bi) Use Mohr's circle expression  $\Sigma_{\theta} = \Sigma_{xx} \cos^2 \theta + \Sigma_{yy} \sin^2 \theta + \gamma_{xy} \sin \theta \cos \theta$

$\theta = 60^\circ \Rightarrow \Sigma_{60} = \Sigma_{xx} \cdot 1/4 + \Sigma_{yy} \cdot 3/4 + \gamma_{xy} \cdot \sqrt{3}/4 \quad \text{--- (1)}$

$\theta = 120^\circ \Rightarrow \Sigma_{120} = \Sigma_{xx} \cdot 1/4 + \Sigma_{yy} \cdot 3/4 - \gamma_{xy} \cdot \sqrt{3}/4 \quad \text{--- (2)}$

$\Rightarrow (1) + (2) \quad \Sigma_{60} + \Sigma_{120} = 1/2 \Sigma_{xx} + 3/2 \Sigma_{yy} \quad ; \quad \Sigma_{xx} = \Sigma_0$

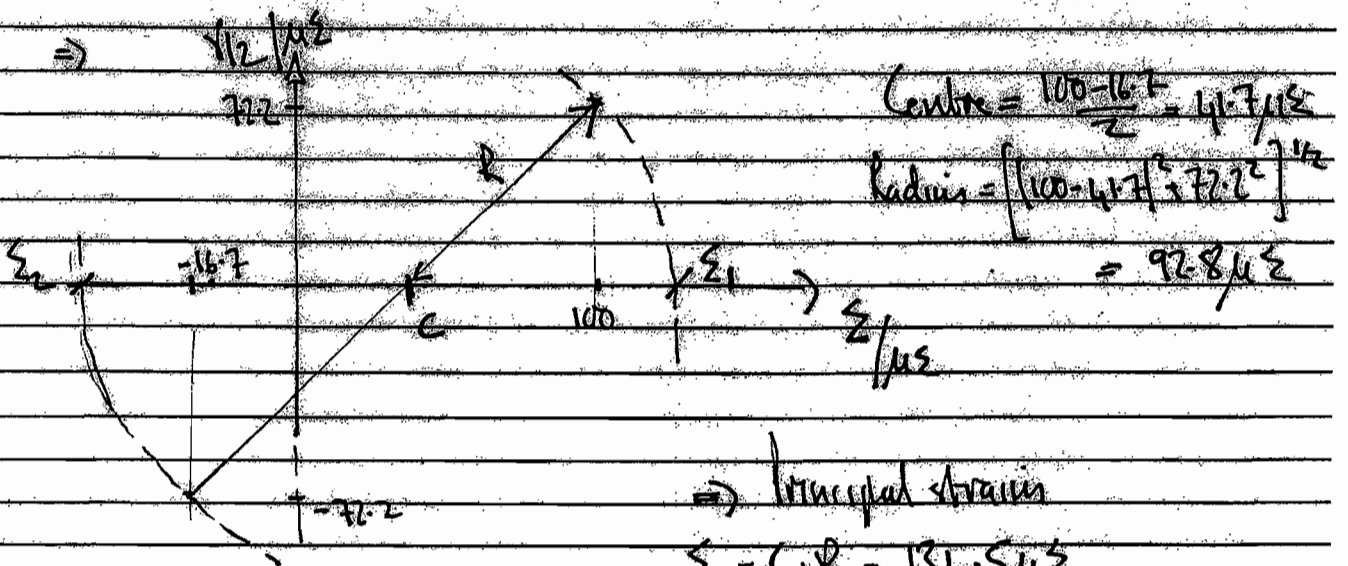
$\Rightarrow \Sigma_{yy} = \frac{2(\Sigma_{60} + \Sigma_{120}) - \Sigma_0}{3}$

$(1) - (2) \Rightarrow \gamma_{xy} \cdot \sqrt{3}/2 = \Sigma_{60} - \Sigma_{120} \Rightarrow \gamma_{xy} = 2(\Sigma_{60} - \Sigma_{120})/\sqrt{3}$

2bii)  $\Sigma_0 = 100 \mu \Sigma$ ;  $\Sigma_{60} = -50 \mu \Sigma$ ;  $\Sigma_{120} = 75 \mu \Sigma$

$\Rightarrow \Sigma_{xx} = 100 \mu \Sigma$ ,  $\Sigma_{yy} = (-100 - 100 + 150)/3 = -50 \mu \Sigma$ ,  $\gamma_{xy} = \frac{-100 - 150}{\sqrt{3}} = -\frac{250}{\sqrt{3}} \mu \Sigma$

Plot  $(\Sigma_{xx}, \gamma_{xy}/2)$  vs  $(\Sigma_{yy}, \gamma_{xy}/2)$  on Mohr's circle  
 $100 \mu \Sigma, +72.7 \mu \Sigma$        $-50 \mu \Sigma, -72.7 \mu \Sigma$



$\Rightarrow$  Principal stresses

$\Sigma_1 = C + R = 134.7 \mu \Sigma$

$\Sigma_2 = C - R = -51.7 \mu \Sigma$

P2 Q12 1007/08

Use databook to compute principal stresses

$$\sigma_1 = \frac{E}{1-\nu^2} [\epsilon_1 + \nu \epsilon_2]; \quad \sigma_2 = \frac{E}{1-\nu^2} [\epsilon_2 + \nu \epsilon_1] \quad \left. \begin{array}{l} E=40 \text{ GPa (steel)} \\ \nu=0.3 \end{array} \right\}$$

$$\sigma_1 = \frac{210 \times 10^9}{1-0.3^2} [134.5 + 0.3 \times -51.2] \times 10^{-6}; \quad \sigma_2 = \frac{210 \times 10^9}{1-0.3^2} [-51.2 + 0.3 \times 134.5] \times 10^{-6}$$

$$\Rightarrow \sigma_1 = 27.5 \text{ MPa}, \quad \sigma_2 = -2.5 \text{ MPa} \quad [\sigma_3 = 0, \text{ thin-walled}]$$

2biii) Let factor =  $\lambda$  on stresses  $\Rightarrow \lambda^2 \left[ \underbrace{(\sigma_1 - \sigma_2)^2 + (\sigma_2 - \sigma_3)^2 + (\sigma_3 - \sigma_1)^2}_{\text{von-Mises}} \right] = 2Y^2$

$$Y = 275 \text{ MPa (uniaxial yield stress)} \Rightarrow \lambda^2 [30^2 + 2.5^2 + 27.5^2] = 2 \cdot 275^2$$

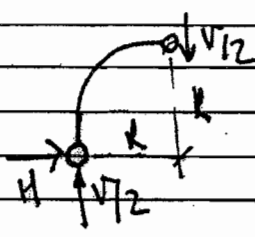
$$\Rightarrow \lambda = 9.54$$

Comments : generally well done by all. common mistakes were  
 kept numerical errors. Some students inadvertently  
 used  $\epsilon_{xx}, \epsilon_{yy}$ , try to find  $\sigma_x, \sigma_y$  (stresses)  
 before constructing a Mohr's circle of stresses. This  
 approach is equally valid but only works for isotropic  
 materials (such as steel), since principal strains  
 directions are the same as principal stresses directions.  
 A few did not know the meaning of polar moment  
 of area ( $J$ ).



P2 Qu3 2007/08

3a)



moments about apex

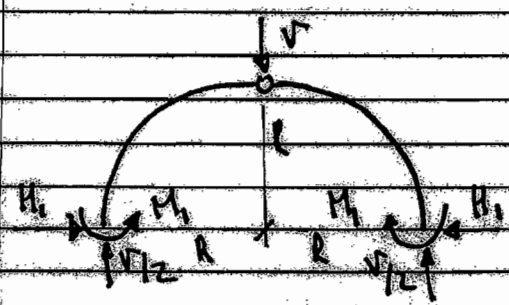
$$R \cdot \frac{V}{2} - RH \Rightarrow H = \frac{V}{2}$$

$$\text{Reaction} = \frac{V}{2} \uparrow \quad \frac{V}{2} \rightarrow \text{(L.H.S.)}$$

$$\frac{V}{2} \leftarrow \text{(R.H.S.)}$$

Statically determinate; no change in reaction when temperature increases (provided thermal strains are very small)

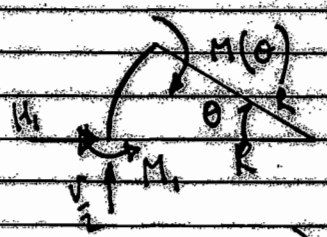
3bi)



Two redundancies  $M_1, H_1$  (symmetrical)

Moments about apex for half of arch  $\Rightarrow$

$$-M_1 + \frac{V}{2} R - H_1 R = 0 \quad \text{--- (A)}$$



$$M(\theta) - M_1 + \frac{V}{2} R(1 - \cos \theta) - H_1 R \sin \theta$$

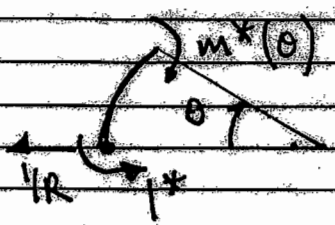
$$\frac{1}{EI} K(\theta)$$

$$\Rightarrow \text{curvature } K(\theta) = \frac{1}{EI} (M_1 - \frac{V}{2} R(1 - \cos \theta) + H_1 R \sin \theta)$$

$$\Rightarrow K(\theta) = \frac{1}{EI} \left[ \frac{V}{2} R - \frac{V}{2} R(1 - \cos \theta) + H_1 R \sin \theta - H_1 R \right]$$

$$\Rightarrow K(\theta) = \frac{1}{EI} \left[ \frac{V}{2} R \cos \theta + H_1 R (\sin \theta - 1) \right] \quad \text{--- (B)}$$

Rotation at either foot is zero (built-in), so consider "released" structure with pin at base and re-introduce unit moment as redundant (self-stress) in equilibrium with no loads (i.e.  $V=0$ ) applied; this is the virtual set.



N.B.  $1/R$  is the horizontal virtual force, which is found by substituting  $V=0$  and  $M_1=1$  into (A).

$$\Rightarrow M^*(\theta) = 1 + \frac{1}{R} \cdot R (\sin \theta) \Rightarrow m^* = 1 + \sin \theta \quad \text{--- (C)}$$

Apply virtual work equation for overall structure compatible

$$\sum \bar{F} \cdot \bar{\Delta} + \sum \bar{M} \cdot \bar{\phi} = \int m^* K ds$$

eqn set

P2 Qu3 2007/08

$$\Rightarrow \int_{\text{both halves of arch}} \left\{ \begin{matrix} \sim H_1^x \\ \uparrow \\ 1/R \cdot 0 \\ \uparrow \\ \text{clamped support} \end{matrix} + \begin{matrix} \sim H_2^x \\ \uparrow \\ 1 \cdot 0 \\ \uparrow \\ \text{rotation} = 2\pi\omega \end{matrix} = \int_0^{\pi/2} m^x \cdot K \cdot R d\theta \right\}$$

$$\Rightarrow \int_0^{\pi/2} (1 - \sin\theta) \left[ \frac{VR}{2} \cos\theta + H_1 R (\sin\theta - 1) \right] d\theta = 0$$

$$\int_0^{\pi/2} d\theta = \pi/2 ; \int_0^{\pi/2} \sin\theta d\theta = \int_0^{\pi/2} \cos\theta d\theta = 1 ; \int_0^{\pi/2} \sin\theta \cos\theta d\theta = 1/2 ; \int_0^{\pi/2} \sin^2\theta d\theta = \pi/4$$

$$\Rightarrow \int_0^{\pi/2} \frac{VR}{2} [\cos\theta - \sin\theta \cos\theta] + H_1 R [-1 - \sin^2\theta + 2\sin\theta] d\theta = 0$$

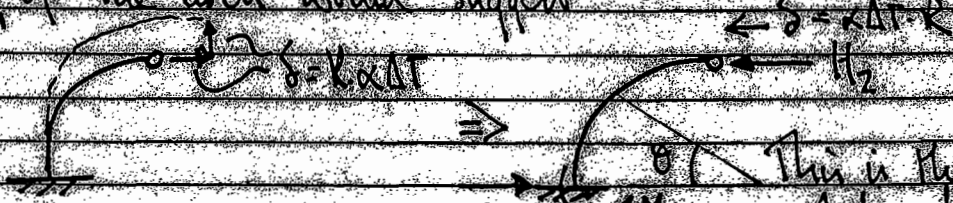
$$\Rightarrow \frac{VR}{2} [1 - 1/2] + H_1 R [-\pi/2 - \pi/4 + 2] = 0$$

$$\frac{V}{4} = H_1 \cdot \left[ \frac{3\pi}{4} - 2 \right] \Rightarrow H_1 = \frac{V}{3\pi - 8}$$

$$H_1 = \frac{V}{2} R - H_1 R = VR \left[ \frac{1}{2} - \frac{1}{3\pi - 8} \right] = VR \left[ \frac{3\pi - 8 - 2}{2(3\pi - 8)} \right] = \frac{VR}{2} \frac{3\pi - 10}{3\pi - 8}$$

[Need both  $H_1$  &  $H_2$  to completely define reaction, along with  $V/2$ ]

3(ii) If the temperature rise were unconstrained, then the expansion of one half of the arch would suggest

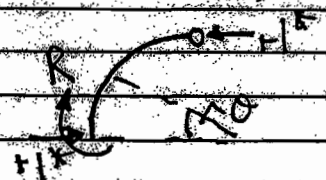


This is the self-strained state due to  $\Delta T$ . Find  $H_2$  and then superpose with solution (bi).

$$H_2 \cdot R + H_2 = 0$$

$$K(\theta) = \frac{1}{EI} \cdot [M_2 + H_2 R \sin\theta] = \frac{H_2 R}{EI} [\sin\theta - 1]$$

Apply a virtual force in the sense of  $\delta$



$$m^*(\theta) = -R(1 - \sin\theta)$$

P.T.O.

P2 Qu3 2007/08

Apply virtual work equ  $\Rightarrow 1 \cdot \delta = \int m \cdot K R d\theta$

$$\Rightarrow 1 \cdot \Delta T R = \int_0^{\pi/2} R(\sin\theta - 1) \cdot \frac{H_2 R}{EI} (\sin\theta - 1) R d\theta$$

$$= \frac{H_2 R^3}{EI} \int_0^{\pi/2} \sin^2\theta - 2\sin\theta + 1 d\theta$$

$$= \frac{H_2 R^3}{EI} \left[ \frac{1}{4} - 2 + \frac{1}{2} \right] = \frac{H_2 R^3}{EI} \left[ \frac{3\pi}{4} - 2 \right]$$

$$\Rightarrow H_2 = \frac{\Delta T \cdot R \cdot EI}{R^2} \frac{4}{3\pi - 8}$$

For a purely vertical reaction (not considering moment)

$$\Rightarrow H_1 + H_2 = 0 \Rightarrow \frac{\Delta T EI \cdot 4}{R^2 [3\pi - 8]} + \frac{V}{3\pi - 8} = 0$$

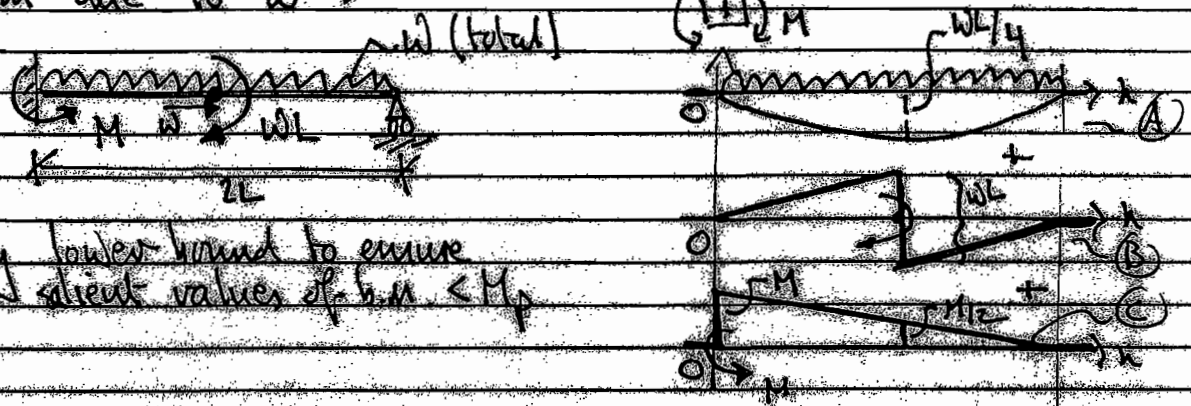
$$\Rightarrow \Delta T = -\frac{VR^2}{4EI} \alpha \quad \left[ \text{cooling results in no horizontal force component} \right]$$

Comments: Only one student achieved a correct solution. The rest could not properly construct the virtual work equation. In particular, the need for unit moment was not applied in most cases. This example, excluding the temperature part, is very similar to a lectured example - it's therefore a surprise that so many (i.e. not all students who did this) failed to even set up the basic solution framework.

P2 Qu 4 2007/08

4a) 
$$Z_p = \frac{\sum A_i \cdot d_i}{\text{equal area axis}} = ht \cdot \frac{t}{2} + bt \cdot \frac{b}{2} = \frac{t^2}{2} \left[ 1 + \frac{t}{b} \right] \approx \frac{bt^2}{2}$$

4b) Only need to consider horizontal span (column is rigid). There is one redundancy  $\rightarrow$  choose  $M$  at root. Also, ignore horizontal tension due to  $w \rightarrow$



Apply lower bound to ensure that  $\downarrow$  shear values of  $b.u. < M_p$

End of beam:  $M \leq M_p \rightarrow$  (1) set  $M = M_p$

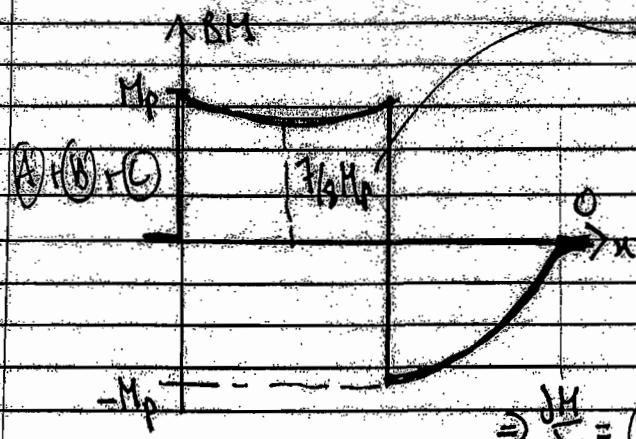
In middle:  $\left| \frac{wL}{4} + \frac{wL}{2} - M/2 \right| < M_p \rightarrow$  (2)

For  $M = M_p$  (2)<sup>+</sup>  $\Rightarrow \frac{wL}{4} + \frac{wL}{2} - M/2 < M_p \Rightarrow w < \frac{M_p}{L}$

(2)<sup>-</sup>  $\Rightarrow \frac{wL}{2} - \frac{wL}{4} + \frac{M_p}{2} < M_p \Rightarrow w < 2M_p/L$

Safest lower bound is  $w = 2M_p/L$

Bending moment diagram at lower bound



check: in the first half of beam

$b.M |_{(A)} = \frac{w}{2} \left( \frac{x^2}{2} - x \right) \quad 0 < x < L$

$b.M |_{(B)} = w \frac{x^2}{2} ; \quad b.M |_{(C)} = M \left( 1 - \frac{x}{L} \right)$

Total b.M for  $w = 2M_p/L = M_p \left[ 1 - \frac{x}{L} + \frac{1}{2} \left( \frac{x}{L} \right)^2 \right]$

$\Rightarrow \frac{dM}{dx} = 0 \Rightarrow x = L/2, \quad M_{min} = \frac{7}{8} M_p, \quad \text{as shown}$



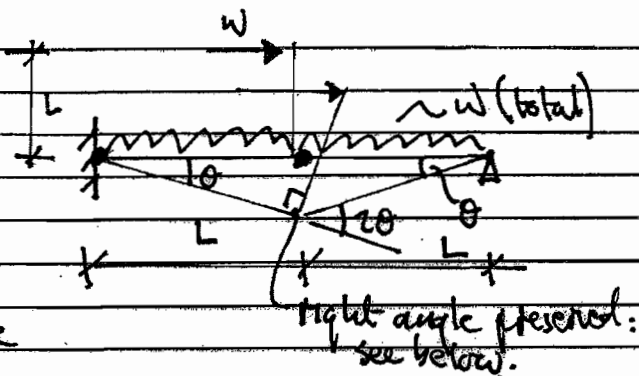
P2 Q04 2007/08

4c) Collapse mechanisms

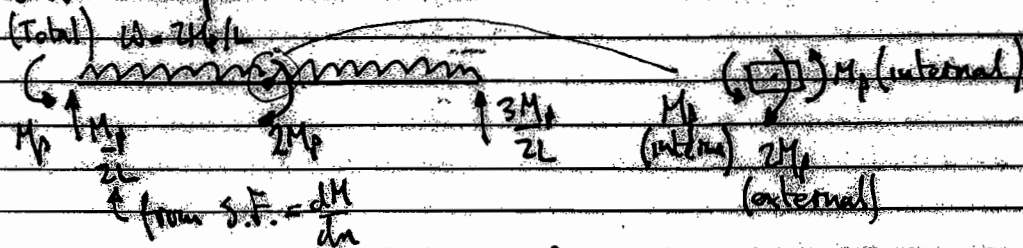
$$\underbrace{W \cdot L \cdot \theta}_{\substack{\text{avg movement} \\ \text{of } W}} + \underbrace{W \cdot \left(\frac{\theta \cdot L}{2}\right)}_{\substack{\text{rod's} \\ \text{middle}}} = M_p (\theta + 2\theta)$$

$$\Rightarrow \frac{3WL\theta}{2} = 3M_p\theta \Rightarrow \underline{W_{coll} = \frac{2M_p}{L}}$$

Matches lower bound  $\therefore$  correct mechanism.

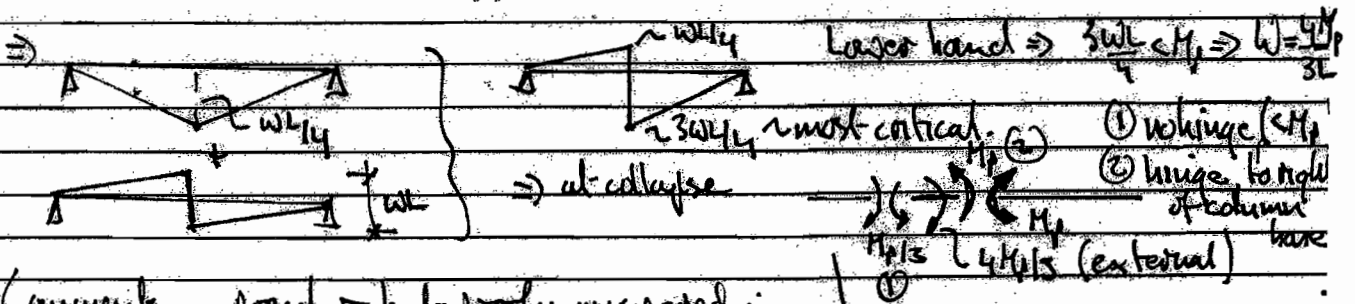
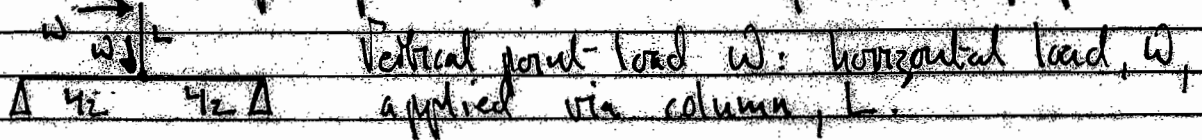


[Statistical check  $\rightarrow$  not required, but is useful in terms of thinking about collapse mechanism]



- ①:  $M_p$  resisting rotation here  $\Rightarrow$  hinge forms.
- ②: hinge moment in same sense as rotation, so no hinge forms  $\Rightarrow$  hinge forms to the right hand side of base of column.
- ③:  $M_p$  also resisting rotation  $\Rightarrow$  hinge forms.

Consider a simpler problem for visualising how hinge forms.



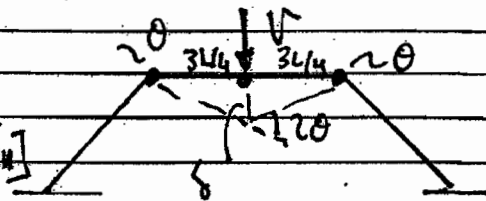
Comments: popular but poorly answered in 4(b) - the bending moment diagram eluded a high proportion of candidates. Many did not see the subtlety in 4(c) with the collapse mechanism (the column base remaining at right angles)

M Q05 2007/08

5a) Beam mechanism

$$V \cdot \frac{3L}{4} \cdot \theta = M_p [\theta + \theta + 2\theta] \quad \left[ \begin{array}{l} \text{Wk. int} \\ = \text{ext. Wk} \end{array} \right]$$

$$\Rightarrow \underline{V = 16M_p / 3L} \quad - (A)$$



5b) Sway mechanism

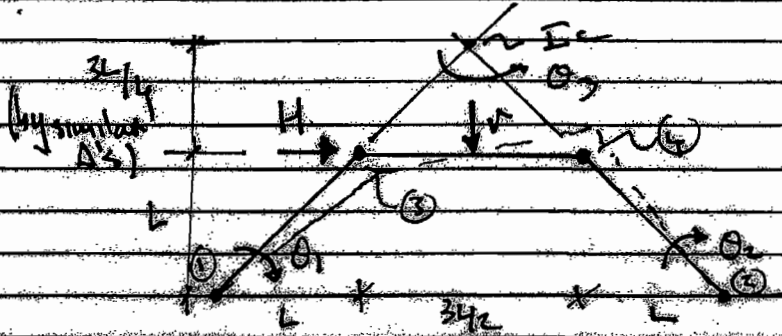
$\theta_1 = \theta_2 = \theta$   
horizontal displacement  
of  $H \Rightarrow L \cdot \theta_1 = \theta_3 \cdot \frac{3L}{4}$

$$\Rightarrow \theta_3 = \frac{4}{3} \theta_1 \text{ for compatibility}$$

$$\Rightarrow \frac{1}{2} \theta_1 \quad H \cdot L \theta_1 + V \cdot 0 = M_p [\theta_1 + \theta_2 + \underbrace{(\theta_1 + \theta_2)}_{\text{centre of MP}} + \underbrace{(\theta_1 + \theta_2)}_{\text{does not displace}}]$$

$$\Rightarrow H \cdot L \cdot \theta = M_p [\theta + \theta + \theta + \frac{4}{3} \theta + \theta + \frac{4}{3} \theta] = M_p [4\theta + \frac{8}{3} \theta]$$

$$\Rightarrow \underline{H = 20M_p / 3L} \quad - (B)$$



5c) Combined mechanism

Assume hinges as shown; use similar triangles to calculate key geometrical distances, as follows.

$$b/a \sin \theta = c/d \quad ; \quad c = \frac{3L}{4} ; \quad d = \frac{3L}{2}$$

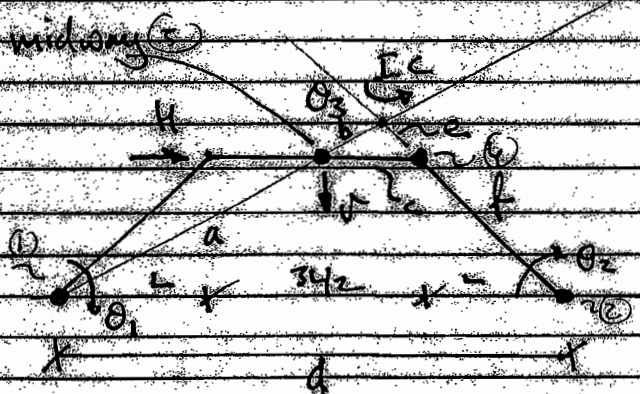
$$\Rightarrow \underline{c/d = 3/4}$$

$$b/a \sin \theta = 3/4 \Rightarrow 4b = 3a + 3b \Rightarrow \underline{a/b = 1/3} \quad ; \quad \text{also } e/f \sin \theta = c/d \Rightarrow \underline{e/f = 3/11}$$

Compatibility of displacements at points  $\Rightarrow a \cdot \theta_1 = b \cdot \theta_3 \Rightarrow \theta_3 = \frac{a}{b} \theta_1 = \frac{1}{3} \theta_1$

$$f \cdot \theta_2 = e \cdot \theta_3 \Rightarrow \theta_2 = \frac{e}{f} \theta_3 = \frac{3}{11} \cdot \frac{1}{3} \theta_1 = \theta_1$$

$$\Rightarrow \underline{\theta_1 = \theta_2 = \theta, \theta_3 = \frac{1}{3} \theta}$$



12 QUS 2007/08

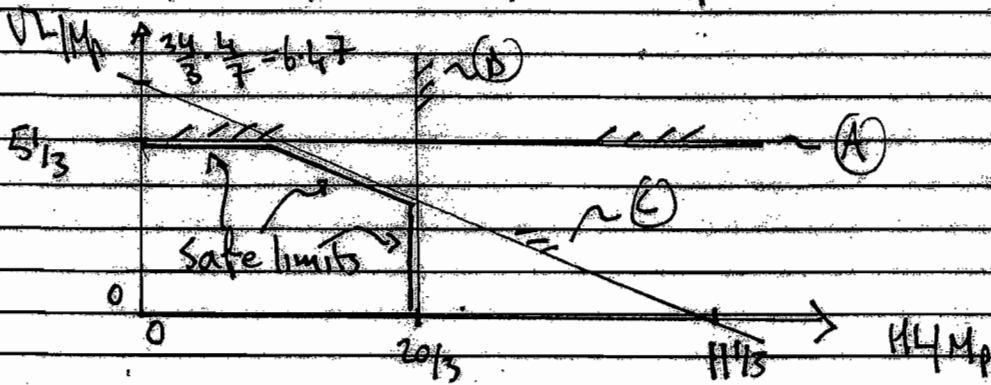
Work equation  $H \cdot L \cdot \theta_1 + V \cdot \left[ L + \frac{3L}{4} \right] \cdot \theta_1 = M_p \cdot \left[ \theta_1 + \theta_2 + (\theta_1 + \theta_3) + (\theta_2 + \theta_3) \right]$

$\Rightarrow H L \theta + V \cdot \frac{7L}{4} \theta = M_p \left[ \theta + \theta + (\theta + \theta/3) + (\theta + \theta/3) \right]$

$H + \frac{7V}{4} = \frac{M_p}{L} \left[ 4 + \frac{22}{3} \right] = \frac{34}{3} \cdot \frac{M_p}{L}$

$\Rightarrow \frac{7V}{4} = \frac{34M_p}{3L} - H$  (2)

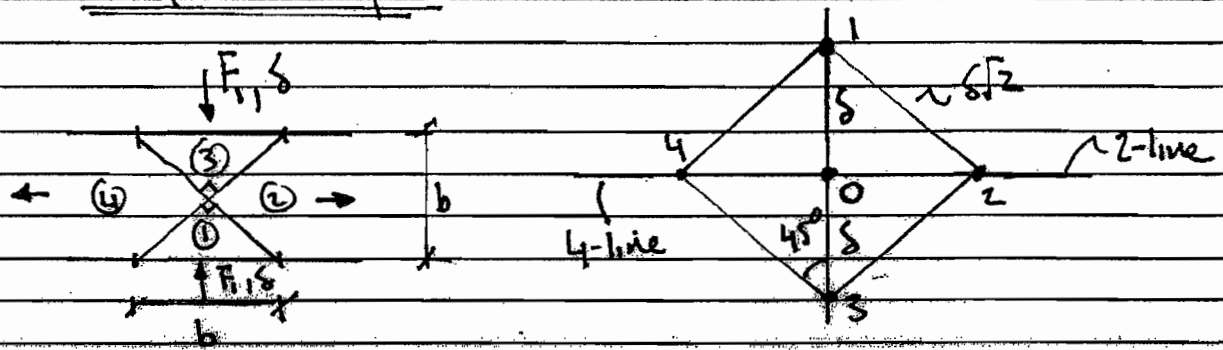
Interaction diagram: Plot  $V L / M_p$  vs  $H L / M_p$



Comments: well answered by most who took this question. Some candidates failed to notice that the sway mechanism in (b) involved a rotation of the top beams thereby resulting in not work of  $V$ . The geometry associated with the location of instantaneous centres also frustrated many candidates - when a simple exercise in similar triangles simplifies the problem.

12 Q06 2007/08

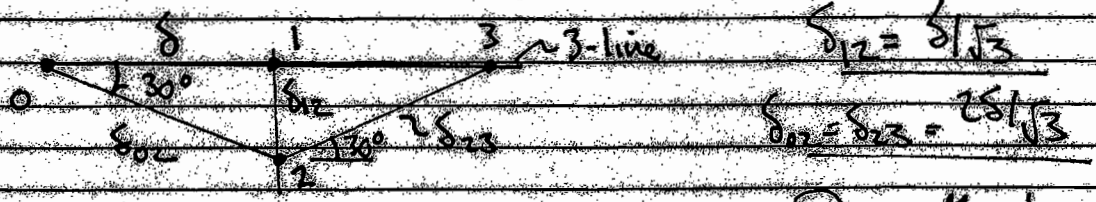
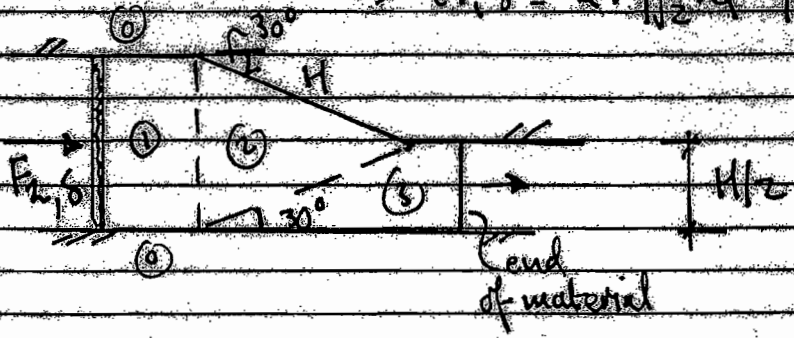
6a)



Work equation:  $(F_1 \cdot \delta) / 2 = k \left[ \delta_{12} \cdot \frac{b}{\sqrt{2}} + \delta_{13} \cdot \frac{b}{\sqrt{2}} + \delta_{22} \cdot \frac{b}{\sqrt{2}} + \delta_{31} \cdot \frac{b}{\sqrt{2}} \right]$   
 (per unit depth into page) shear yield length of slip plane 12 all  $\delta_i = \delta / \sqrt{2}$

$\Rightarrow 2F_1 \delta = k \cdot \sqrt{2} \cdot 4 \cdot \delta / \sqrt{2} \Rightarrow \underline{F_1 = 2bk}$

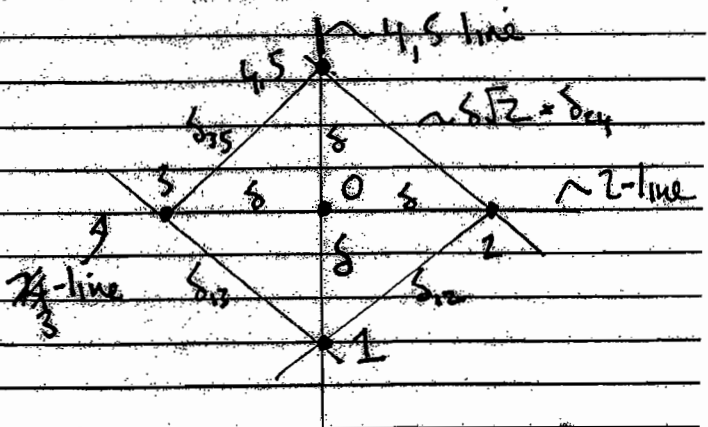
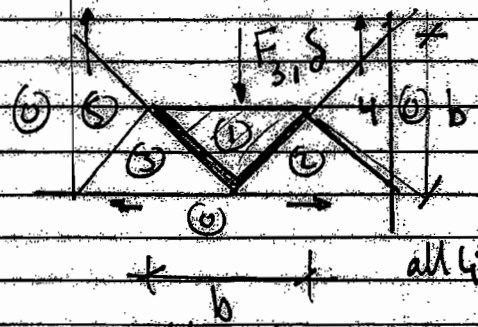
6b)



$\Rightarrow$  Work eqn:  $F_2 \cdot \delta = k \left[ H \cdot \delta_{12} + H \cdot \delta_{23} \right]$  no other forces for walls are smooth  
with slip planes of length H

$\Rightarrow F_2 \delta = k \cdot H \left[ \delta / \sqrt{3} + 2\delta / \sqrt{3} \right] \Rightarrow \underline{F_2 = \sqrt{3} k H}$

6c)



one possible collapse mechanism: there are others.



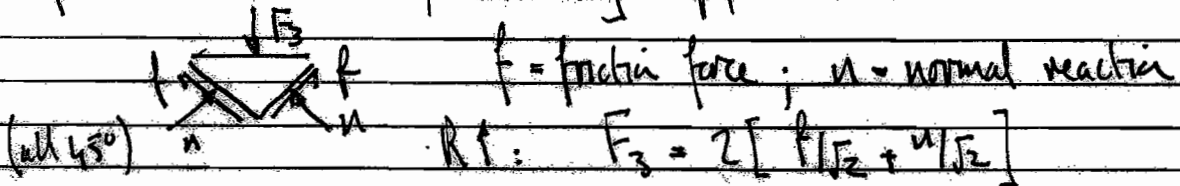
P2 Q06 2007/08

(2)

Work eqn:  $F_3 \cdot \delta = k \left[ \underbrace{\delta_{20} b + \delta_{30} b}_{2 \cdot \delta \cdot b} + \underbrace{\delta_{04} b + \delta_{05} b}_{2 \cdot \delta \cdot b} + \underbrace{\delta_{24} \frac{b}{\sqrt{2}} + \delta_{35} \frac{b}{\sqrt{2}}}_{2 \cdot \delta \sqrt{2} \cdot b / \sqrt{2}} \right]$

$\Rightarrow \underline{F_3 = 6kb}$  (smooth - no term due to  $\delta_{12}, \delta_{13}$ )

If friction acts at material/billet interface, then the set of forces on the billet, assuming slip, is:



If slipping  $\Rightarrow f = \mu n \Rightarrow n = f/\mu \Rightarrow F_3 = 2f[1/\sqrt{2} + 1/(\sqrt{2} \cdot \mu)]$

$\Rightarrow f = \underline{F_3 \cdot \mu / \sqrt{2} (1 + \mu)}$

If friction force moves  $\delta_{12}$  then  $w_d = \frac{F_3 \mu}{\sqrt{2}(1+\mu)} \times \underbrace{2 \times \frac{\sqrt{2} \delta}{\sqrt{2}}}_{\delta_{12}} = \frac{2F_3 \cdot \delta \mu}{1+\mu}$  (both sides)

Work eqn  $\underbrace{F_3 \cdot \delta = 6kb}_{\text{before}} + \frac{2F_3 \cdot \delta \mu}{1+\mu} \Rightarrow F_3 \left[ 1 - \frac{2\mu}{1+\mu} \right] = 6kb$

$\Rightarrow \underline{F_3 = 6kb \left[ \frac{1+\mu}{1-\mu} \right]}$

Comments: The least popular question. Many candidates could not quantify the extruded force in (b) being confounded by the necessary displacement diagram. Surprisingly ( $\leftarrow$ ) was considered better except for the final part - where friction had to be introduced - some introduced  $\mu$  but no-one furnished a correct solution.





