

**Engineering Tripos Part IIA: Module 3C2**  
**Manufacturing Engineering Tripos Part I: Paper P4B**  
**Materials process modelling and failure analysis**  
**Numerical solutions - 2005/6**

1 (b) Plane stress  $r_y = \frac{a}{2} \left( \frac{\sigma}{\sigma_y} \right)^2$ , Plane strain  $r_y = \frac{a}{2} \left( \frac{(1-2\nu)\sigma}{\sigma_y} \right)^2$

2 (b)  $T(t) - T_o = C \frac{\bar{q}}{\lambda} \sqrt{at}$

4 (c) Approximately 35 seconds.