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ENGINEERING TRIPOS PART IIA

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Tuesday 9 May 2006 9 to 10.30

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Module 3B5

SEMICONDUCTOR ENGINEERING

*Answer not more than **three** questions.*

*All questions carry the same number of marks.*

*The **approximate** percentage of marks allocated to each part of a question is indicated in the right margin.*

*There are no attachments.*

STATIONERY REQUIREMENTS

Single-sided script paper

SPECIAL REQUIREMENTS

Engineering Data Book

CUED approved calculator allowed

<p><b>You may not start to read the questions printed on the subsequent pages of this question paper until instructed that you may do so by the Invigilator</b></p>
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- 1 (a) The *Einstein relation* states that

$$D = \left( \frac{kT}{e} \right) \mu.$$

- (i) Identify the terms in this equation and explain its physical significance. [20%]

- (ii) Derive the *Einstein relation* by using the example of the graded pn junction shown in Fig. 1. [30%]

(b) The graded junction shown in Fig. 1 is 1  $\mu\text{m}$  thick and fabricated from silicon which has a band gap of 1.12 eV, an effective density of states in the conduction band  $N_C = 2.8 \times 10^{25} \text{ m}^{-3}$  and an effective density of states in the valence band  $N_V = 1.04 \times 10^{25} \text{ m}^{-3}$ . The acceptor and donor doping densities,  $N_A$  and  $N_D$  respectively, at either end of the junction are given in Table 1.

- (i) Calculate the electric field inside the graded junction. State any assumptions made. [40%]

- (ii) Sketch how the acceptor and donor doping densities vary as a function of position  $x$  across the junction. [10%]

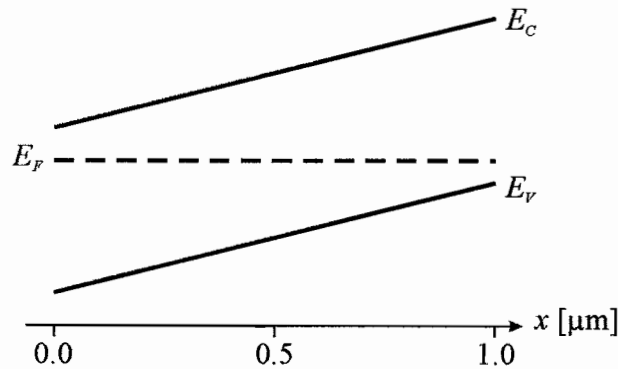


Fig. 1

Position $x$ [ $\mu\text{m}$ ]	$N_D$ [ $\text{m}^{-3}$ ]	$N_A$ [ $\text{m}^{-3}$ ]
0	$10^{23}$	$10^{22}$
1	$10^{22}$	$10^{23}$

Table 1

2 (a) Sketch the band diagram for a  $p^+n$  junction diode under the condition of no applied bias and with a forward bias voltage applied. [10%]

(b) Show that the excess minority carrier (hole) concentration  $p - p_{n0}$  varies with distance  $x$  away from the edge of the depletion region on the n-type side of the  $p^+n$  junction as

$$p - p_{n0} = p_{n0} \left[ \exp\left(\frac{eV}{kT}\right) - 1 \right] \exp\left(\frac{-x}{L_h}\right),$$

stating any assumptions made.  $p_{n0}$  is the equilibrium concentration of holes in the bulk of the n-type semiconductor,  $V$  is the applied bias,  $L_h = \sqrt{D_h \tau_h}$  is the diffusion length of holes and the injected minority carrier concentration at  $x = 0$  is given by

$$p(x=0) = p_{n0} \exp\left(\frac{eV}{kT}\right). \quad [35\%]$$

(c) Sketch the variation in the excess minority carrier concentration as a function of distance  $x$  away from the edge of the depletion region on the n-type side of the  $p^+n$  junction. What physical process causes this variation? [10%]

(d) Show that the current density across the  $p^+n$  junction is given by

$$J = \frac{eD_h n_i^2}{L_h N_D} \left[ \exp\left(\frac{eV}{kT}\right) - 1 \right],$$

where  $N_D$  is the donor doping density in the n-type semiconductor. What will cause the current density in a real  $p^+n$  junction diode to deviate from this ideal expression? [45%]

Note that the Continuity equation for holes is

$$\frac{\partial(\Delta p)}{\partial t} = \frac{-\Delta p}{\tau_h} - \mu_h \varepsilon \frac{\partial(\Delta p)}{\partial x} + D_h \frac{\partial^2(\Delta p)}{\partial x^2}.$$

3 (a) Explain the meaning of the *Fermi energy* in a metal and how it is related to the Pauli exclusion principle. Explain the meaning of the Fermi energy in a semiconductor. [15%]

(b) The density of states in the conduction band of a metal (that is the band with the highest energy that is occupied by electrons) is given by

$$g(E) = \frac{4\pi}{h^3} (2m^*)^{3/2} (E - E_C)^{1/2},$$

where  $E_C$  is the energy of the bottom of the conduction band of the metal. Derive the relationship between  $E_F - E_C$  and the total number of electrons  $N$  in the band. [15%]

(c) The effective density of states in the conduction band of a semiconductor is given by

$$N_C = 2 \left( \frac{2\pi m_e^* kT}{h^2} \right)^{3/2}.$$

Assuming that the equation for the density of states in part (b) is also valid for a semiconductor, show that the following relationship holds for any semiconductor when  $E_C - E_F \gg kT$ :

$$n = N_C \exp\left(\frac{E_F - E_C}{kT}\right). \quad [40\%]$$

(d) The resistivity values for an intrinsic semiconductor are found to be  $4.16 \times 10^7 \, \Omega \text{ cm}$  at  $T = 250 \text{ K}$  and  $4.59 \times 10^5 \, \Omega \text{ cm}$  at  $T = 300 \text{ K}$ . Estimate the energy gap of the semiconductor. State all assumptions made. [30%]

Note: 
$$F(E) = \frac{1}{1 + \exp\left(\frac{E - E_F}{kT}\right)} ; \int_0^\infty x^{1/2} \exp(-x) dx = \frac{\sqrt{\pi}}{2}$$

4 An electron beam, accelerated through a certain electric potential, is directed onto a crystal. The angle between the beam direction and the atomic planes of the crystal is  $\alpha$ . The separation between the crystal planes is  $d$ .

(a) By considering the phase difference between beam 1 and beam 2 of Fig. 2, deduce the Bragg diffraction law. [20%]

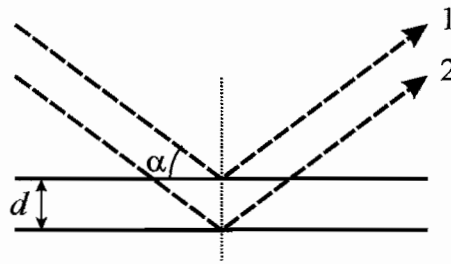


Fig. 2

(b) The angle  $\alpha$  is fixed at  $50^\circ$ ,  $d = 2 \times 10^{-10}$  m and the accelerating potential is increased while the electrical current associated with the diffracted beam is measured. What is the minimum voltage for which the detected current shows a maximum? [30%]

(c) Discuss the *quasi-free electron approximation* for a one-dimensional solid with lattice parameter  $d$ . In particular,

- (i) Identify the First and Second Brillouin Zones;
- (ii) Show by symmetry argument or otherwise that the wavefunctions at the zone boundaries are standing waves;
- (iii) Explain the formation of energy gaps. [50%]

**END OF PAPER**

3B5 2006

Answers to numerical questions

Q1

b (i)  $\epsilon=851\text{kVm}^{-1}$

Q4

(d)  $E_g=1.1\text{eV}$