

Wednesday 5 May 2010 2.30 to 4

Module 3C9

ENGINEERING FRACTURE MECHANICS OF MATERIALS AND STRUCTURES

*Answer not more than **three** questions.*

All questions carry the same number of marks.

*The **approximate** percentage of marks allocated to each part of a question is indicated in the right margin.*

Attachments:

3C9 datasheet (8 pages).

STATIONERY REQUIREMENTS

Single-sided script paper

SPECIAL REQUIREMENTS

Engineering Data Book

CUED approved calculator allowed

You may not start to read the questions printed on the subsequent pages of this question paper until instructed that you may do so by the Invigilator

- 1 (a) (i) Explain why the J-integral is suitable for predicting the initiation of crack growth in an elastic-plastic solid despite being defined for a non-linear elastic solid. [25%]
- (ii) What are the limitations of the J-integral for a growing crack? [25%]

(b) Two glass blocks of width $2W$ and height H are adhered together by a thin layer of indium, of thickness h . Assume that the glass behaves in a rigid manner and the indium behaves in a rigid, ideally plastic manner with a shear strength k . The indium contains a flaw of length $2a$ as shown in Fig. 1.

- (i) Determine the plastic collapse load in shear of the blocks F_Y in terms of k , W and a . [10%]
- (ii) Sketch the collapse response in shear in terms of F versus the prescribed shear displacement u between top and bottom of the cracked sandwich specimen, and obtain an expression for the potential energy Ψ . [20%]
- (iii) Upon recalling that the J-integral is defined as the release in potential energy per unit crack advance, obtain an expression for the critical shear displacement u_c for which crack growth initiates. [20%]

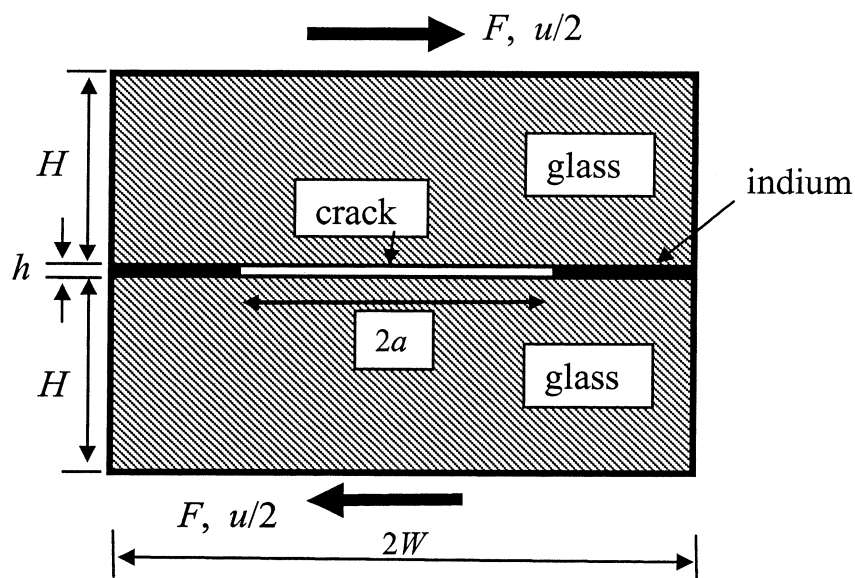


Fig. 1

2 (a) Explain the physical basis for the energy release G as a fracture parameter. [30%]

(b) Wooden chop-sticks have been manufactured to the geometry shown in Fig. 2. The chop-sticks behave in a linear elastic manner with Young's modulus E and are pushed apart by a wedge of height δ .

(i) Determine the compliance of each arm of the chop-sticks. [20%]

(ii) Calculate the energy release rate G and explain whether you would expect a crack to veer off from the crack plane. [30%]

(iii) Comment on the stability of crack extension. In particular, will the crack accelerate when growth initiates? [20%]

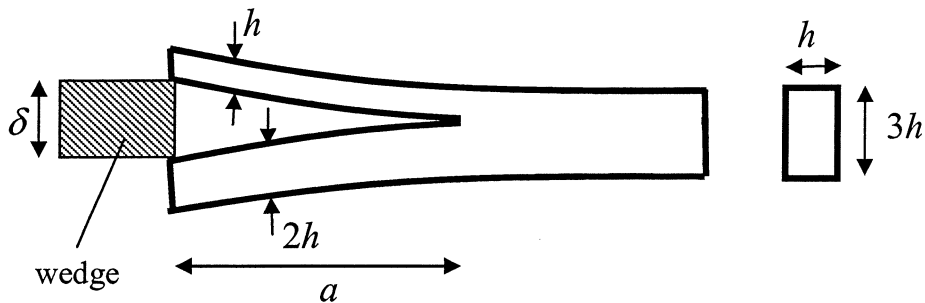


Fig. 2

3 Explain the following:

(a) A clean steel containing few sulphide inclusions has a high toughness, whereas a dirty steel with a much higher concentration of sulphide inclusions is more brittle. [25%]

(b) It is valid to employ the stress intensity factor K to predict fracture under small scale yielding conditions, but not at plastic collapse. [25%]

(c) A fatigue crack grows more slowly following an overload cycle. [25%]

(d) The toughness of engineering alloys far exceeds their surface energy. [25%]

(TURN OVER)

4 A large welded steel plate contains the residual stress distribution as shown in Fig. 3 as a result of a welding operation. Over the width $2W$ of the weld metal, the steel is subjected to a uniaxial stress of yield strength magnitude σ_Y . The plate is also subjected to a cyclic in-plane compressive stress σ which varies from zero to the value $-\sigma_Y/2$.

(i) Obtain an expression for the stress intensity range ΔK as a function of crack semi-length a for $a < W$ and for $a > W$. [35%]

(ii) Suppose that the crack grows by fatigue at a rate da/dN given by

$$\frac{da}{dN} = C\Delta K^n$$

where C and n are material constants. Obtain an expression for the number of cycles N to grow the crack from a length of $W/2$ to W . [30%]

(iii) Determine an expression for the value of fracture toughness such that the structure does not undergo fast fracture. [20%]

(iv) Explain the effect of a post-weld stress relief upon the fatigue life. [15%]

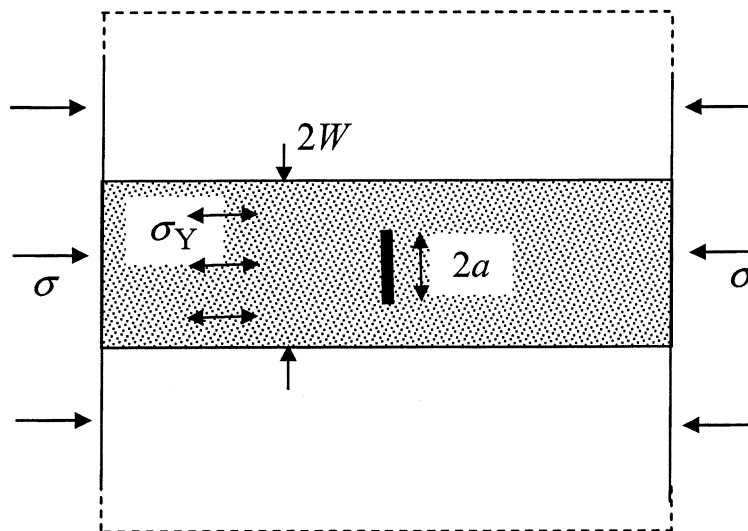


Fig. 3

END OF PAPER

ENGINEERING TRIPOS PART IIA

Module 3C9 – FRACTURE MECHANICS OF MATERIALS AND STRUCTURES

DATASHEET

Crack tip plastic zone sizes

$$\text{diameter, } d_p = \begin{cases} \frac{1}{\pi} \left(\frac{K_I}{\sigma_y} \right)^2 & \text{Plane stress} \\ \frac{1}{3\pi} \left(\frac{K_I}{\sigma_y} \right)^2 & \text{Plane strain} \end{cases}$$

Crack opening displacement

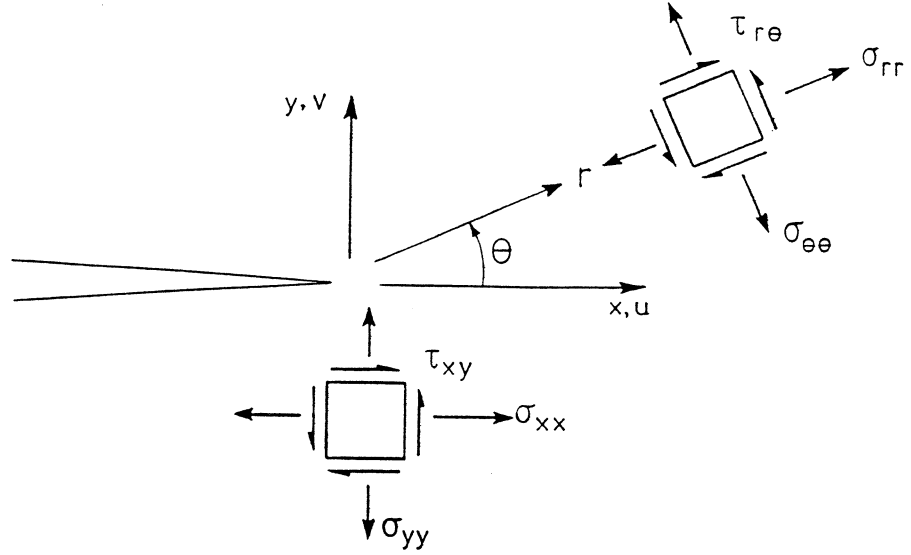
$$\delta = \begin{cases} \frac{K_I^2}{\sigma_y E} & \text{Plane stress} \\ \frac{1}{2} \frac{K_I^2}{\sigma_y E} & \text{Plane strain} \end{cases}$$

Energy release rate

$$G = \begin{cases} \frac{1}{E} K_I^2 & \text{Plane stress} \\ \frac{1 - \nu^2}{E} K_I^2 & \text{Plane strain} \end{cases}$$

Related to compliance C : $G = \frac{1}{2} \frac{P^2}{B} \frac{dC}{da}$

Asymptotic crack tip fields in a linear elastic solid



Mode I

$$\sigma_{yy} = \frac{K_I}{\sqrt{2\pi r}} \cos \frac{\theta}{2} \left(1 + \sin \frac{\theta}{2} \sin \frac{3\theta}{2} \right)$$

$$\sigma_{xx} = \frac{K_I}{\sqrt{2\pi r}} \cos \frac{\theta}{2} \left(1 - \sin \frac{\theta}{2} \sin \frac{3\theta}{2} \right)$$

$$\tau_{xy} = \frac{K_I}{\sqrt{2\pi r}} \cos \frac{\theta}{2} \sin \frac{\theta}{2} \cos \frac{3\theta}{2}$$

$$\sigma_{rr} = \frac{K_I}{\sqrt{2\pi r}} \left(\frac{5}{4} \cos \frac{\theta}{2} - \frac{1}{4} \cos \frac{3\theta}{2} \right)$$

$$\sigma_{\theta\theta} = \frac{K_I}{\sqrt{2\pi r}} \left(\frac{3}{4} \cos \frac{\theta}{2} + \frac{1}{4} \cos \frac{3\theta}{2} \right)$$

$$\tau_{r\theta} = \frac{K_I}{\sqrt{2\pi r}} \left(\frac{1}{4} \sin \frac{\theta}{2} + \frac{1}{4} \sin \frac{3\theta}{2} \right)$$

$$u = \begin{cases} \frac{K_I}{G} \sqrt{\frac{r}{2\pi}} \left(\frac{1-\nu}{1+\nu} + \sin^2 \frac{\theta}{2} \right) \cos \frac{\theta}{2} & \text{Plane stress} \\ \frac{K_I}{G} \sqrt{\frac{r}{2\pi}} \left(1 - 2\nu + \sin^2 \frac{\theta}{2} \right) \cos \frac{\theta}{2} & \text{Plane strain} \end{cases}$$

$$v = \begin{cases} \frac{K_I}{G} \sqrt{\frac{r}{2\pi}} \left(\frac{2}{1+\nu} - \cos^2 \frac{\theta}{2} \right) \sin \frac{\theta}{2} & \text{Plane stress} \\ \frac{K_I}{G} \sqrt{\frac{r}{2\pi}} \left(2 - 2\nu - \cos^2 \frac{\theta}{2} \right) \sin \frac{\theta}{2} & \text{Plane strain} \end{cases}$$

$$w = 0$$

Crack tip stress fields (cont'd)

Mode II

$$\sigma_{yy} = \frac{K_{II}}{\sqrt{2\pi r}} \cos \frac{\theta}{2} \sin \frac{\theta}{2} \cos \frac{3\theta}{2}$$

$$\sigma_{xx} = -\frac{K_{II}}{\sqrt{2\pi r}} \sin \frac{\theta}{2} \left(2 + \cos \frac{\theta}{2} \cos \frac{3\theta}{2} \right)$$

$$\tau_{xy} = \frac{K_{II}}{\sqrt{2\pi r}} \cos \frac{\theta}{2} \left(1 - \sin \frac{\theta}{2} \sin \frac{3\theta}{2} \right)$$

$$\sigma_{rr} = \frac{K_{II}}{\sqrt{2\pi r}} \left(-\frac{5}{4} \sin \frac{\theta}{2} + \frac{3}{4} \sin \frac{3\theta}{2} \right)$$

$$\sigma_{\theta\theta} = -\frac{K_{II}}{\sqrt{2\pi r}} \left(\frac{3}{4} \sin \frac{\theta}{2} + \frac{3}{4} \sin \frac{3\theta}{2} \right)$$

$$\tau_{r\theta} = \frac{K_{II}}{\sqrt{2\pi r}} \left(\frac{1}{4} \cos \frac{\theta}{2} + \frac{3}{4} \cos \frac{3\theta}{2} \right)$$

$$u = \begin{cases} \frac{K_{II}}{G} \sqrt{\frac{r}{2\pi}} \left(\frac{2}{1+\nu} + \cos^2 \frac{\theta}{2} \right) \sin \frac{\theta}{2} & \text{Plane stress} \\ \frac{K_{II}}{G} \sqrt{\frac{r}{2\pi}} \left(2 - 2\nu + \cos^2 \frac{\theta}{2} \right) \sin \frac{\theta}{2} & \text{Plane strain} \end{cases}$$

$$v = \begin{cases} \frac{K_{II}}{G} \sqrt{\frac{r}{2\pi}} \left(\frac{\nu-1}{1+\nu} + \sin^2 \frac{\theta}{2} \right) \cos \frac{\theta}{2} & \text{Plane stress} \\ \frac{K_{II}}{G} \sqrt{\frac{r}{2\pi}} \left(-1 + 2\nu + \sin^2 \frac{\theta}{2} \right) \cos \frac{\theta}{2} & \text{Plane strain} \end{cases}$$

$$w = 0$$

Mode III

$$\tau_{zx} = -\frac{K_{III}}{\sqrt{2\pi r}} \sin \frac{\theta}{2}$$

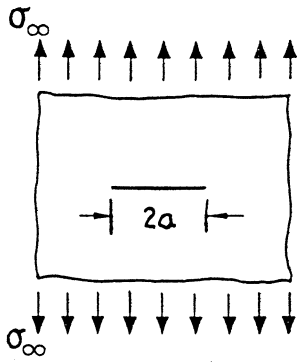
$$\tau_{yz} = \frac{K_{III}}{\sqrt{2\pi r}} \cos \frac{\theta}{2}$$

$$\sigma_{xx} = \sigma_{yy} = \sigma_{zz} = \tau_{xy} = 0$$

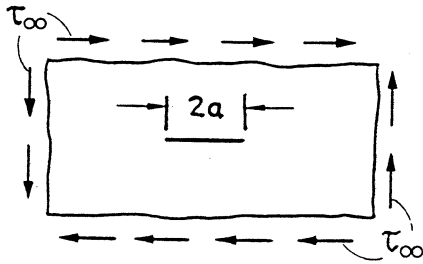
$$w = \frac{K_{III}}{G} \sqrt{\frac{2r}{\pi}} \sin \frac{\theta}{2}$$

$$u = v = 0$$

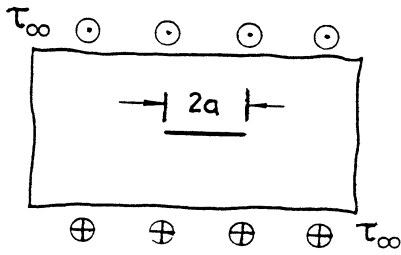
Tables of stress intensity factors



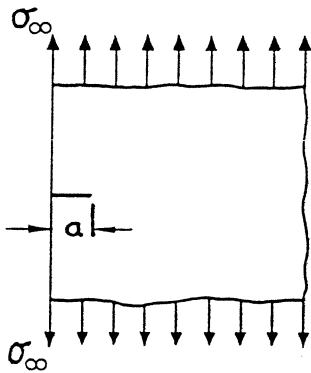
$$K_I = \sigma_\infty \sqrt{\pi a}$$



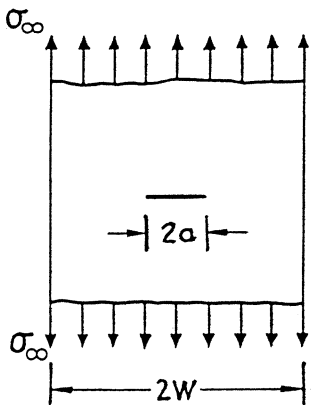
$$K_{II} = \tau_\infty \sqrt{\pi a}$$



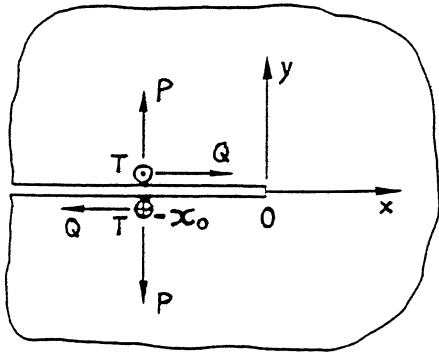
$$K_{III} = \tau_\infty \sqrt{\pi a}$$



$$K_I = 1.12 \sigma_\infty \sqrt{\pi a}$$



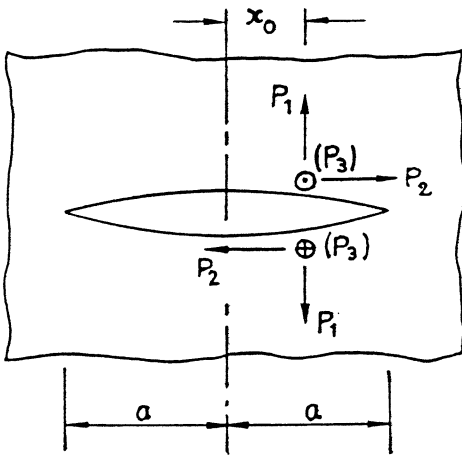
$$K_I = \sigma_\infty \sqrt{\pi a} \left(\frac{1 - a/2W + 0.326a^2/W^2}{\sqrt{1 - a/W}} \right)$$



$$K_I = \frac{2P}{\sqrt{2\pi x_0}}$$

$$K_{II} = \frac{2Q}{\sqrt{2\pi x_0}}$$

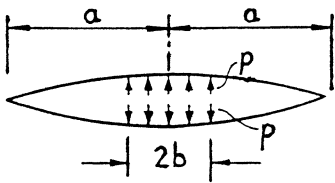
$$K_{III} = \frac{2T}{\sqrt{2\pi x_0}}$$



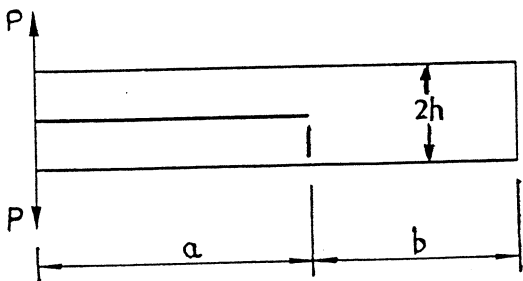
$$K_I = \frac{P_1}{\sqrt{\pi a}} \sqrt{\frac{a+x_0}{a-x_0}}$$

$$K_{II} = \frac{P_2}{\sqrt{\pi a}} \sqrt{\frac{a+x_0}{a-x_0}}$$

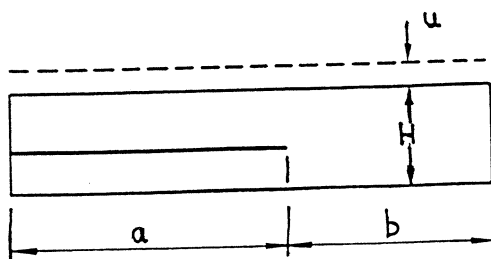
$$K_{III} = \frac{P_3}{\sqrt{\pi a}} \sqrt{\frac{a+x_0}{a-x_0}}$$



$$K_I = \frac{2pb}{\sqrt{\pi a}} \frac{a}{b} \arcsin \frac{b}{a}$$

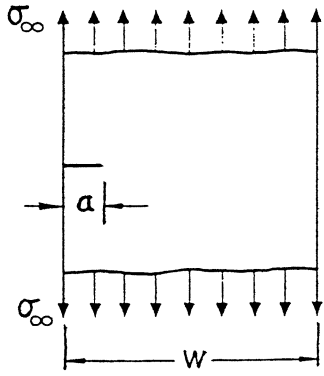


$$K_I = \frac{2\sqrt{3}}{h\sqrt{h}} \frac{Pa}{B} \quad h \ll a \text{ and } h \ll b$$



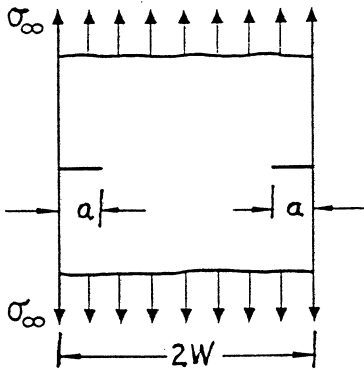
$$K_I = \sqrt{\frac{1}{2\alpha H}} Eu \quad H \ll a \text{ and } H \ll b$$

$$\alpha = \begin{cases} 1 - \nu^2 & \text{Plane stress} \\ 1 - 3\nu^2 - 2\nu^3 & \text{Plane strain} \end{cases}$$

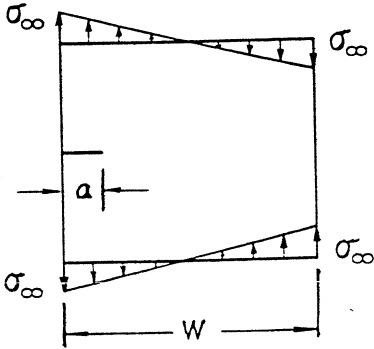


$$a/W < 0.7$$

$$K_I = \sigma_{\infty} \sqrt{\pi a} \left(1.12 - 0.23 \frac{a}{W} + 10.6 \frac{a^2}{W^2} - 21.7 \frac{a^3}{W^3} + 30.4 \frac{a^4}{W^4} \right)$$

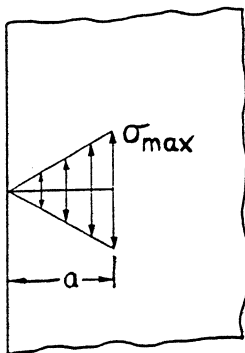


$$K_I = \sigma_{\infty} \sqrt{\pi a} \left(\frac{1.12 - 0.61 a/W + 0.13 a^3/W^3}{\sqrt{1 - a/W}} \right)$$

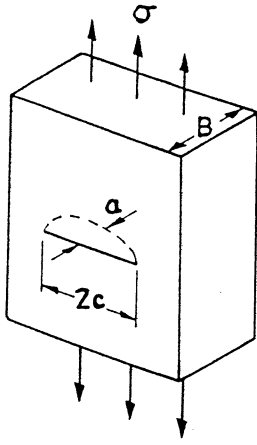


$$a/W < 0.7$$

$$K_I = \sigma_{\infty} \sqrt{\pi a} \left(1.12 - 1.39 \frac{a}{W} + 7.3 \frac{a^2}{W^2} - 13 \frac{a^3}{W^3} + 14 \frac{a^4}{W^4} \right)$$

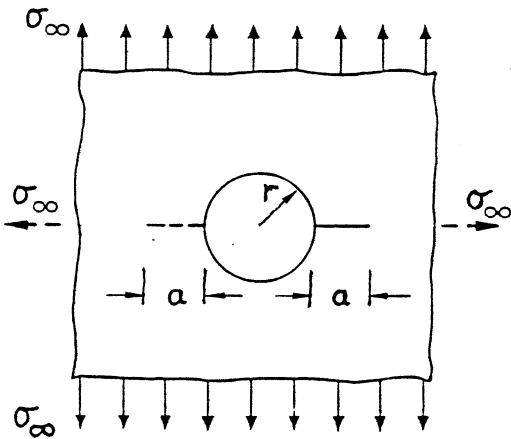
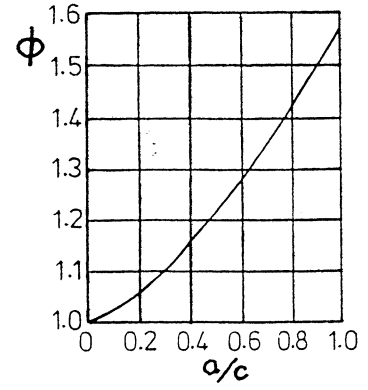


$$K_I = 0.683 \sigma_{\max} \sqrt{\pi a}$$



$$K_I = \frac{1.12}{\Phi} \sigma \sqrt{\pi a}$$

$$\Phi = \int_0^{\pi/2} \left(1 - \frac{c^2 - a^2}{c^2} \sin^2 \theta \right)^{\frac{1}{2}} d\theta$$

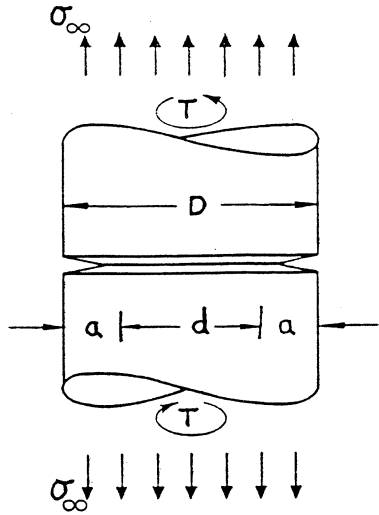


$$K_I = \sigma_{\infty} \sqrt{\pi a} F\left(\frac{a}{r}\right)$$

value of $F(a/r)^\dagger$

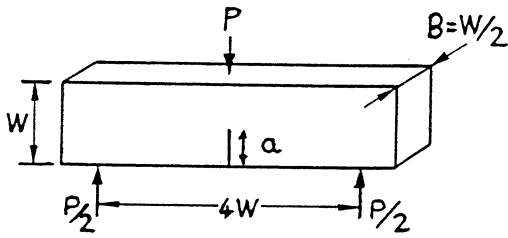
$\frac{a}{r}$	One crack		Two cracks	
	U	B	U	B
0.00	3.36	2.24	3.36	2.24
0.10	2.73	1.98	2.73	1.98
0.20	2.30	1.82	2.41	1.83
0.30	2.04	1.67	2.15	1.70
0.40	1.86	1.58	1.96	1.61
0.50	1.73	1.49	1.83	1.57
0.60	1.64	1.42	1.71	1.52
0.80	1.47	1.32	1.58	1.43
1.0	1.37	1.22	1.45	1.38
1.5	1.18	1.06	1.29	1.26
2.0	1.06	1.01	1.21	1.20
3.0	0.94	0.93	1.14	1.13
5.0	0.81	0.81	1.07	1.06
10.0	0.75	0.75	1.03	1.03
∞	0.707	0.707	1.00	1.00

$^\dagger U = \text{uniaxial } \sigma_{\infty} \quad B = \text{biaxial } \sigma_{\infty}$.

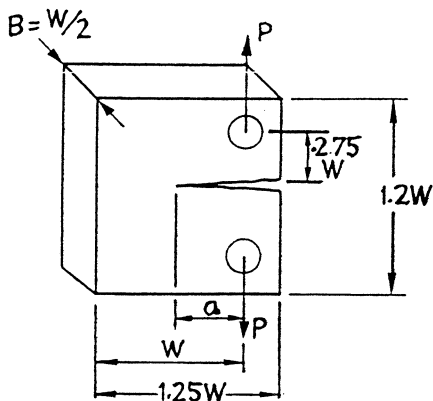


$$K_I = \sigma_{\infty} \sqrt{\pi a} \left(\frac{D}{d} + \frac{1}{2} + \frac{3d}{8D} - 0.36 \frac{d^2}{D^2} + 0.73 \frac{d^3}{D^3} \right) \frac{1}{2} \sqrt{\frac{D}{d}}$$

$$K_{III} = \frac{16T}{\pi D^3} \sqrt{\pi a} \left(\frac{D^2}{d^2} + \frac{1}{2} \frac{D}{d} + \frac{3}{8} + \frac{5d}{16D} + \frac{35}{128} \frac{d^2}{D^2} + 0.21 \frac{d^3}{D^3} \right) \frac{3}{8} \sqrt{\frac{D}{d}}$$



$$K_I = \frac{4P}{B} \sqrt{\frac{\pi}{W}} \left\{ 1.6 \left(\frac{a}{W} \right)^{1/2} - 2.6 \left(\frac{a}{W} \right)^{3/2} + 12.3 \left(\frac{a}{W} \right)^{5/2} - 21.2 \left(\frac{a}{W} \right)^{7/2} + 21.8 \left(\frac{a}{W} \right)^{9/2} \right\}$$



$$K_I = \frac{P}{B} \sqrt{\frac{\pi}{W}} \left\{ 16.7 \left(\frac{a}{W} \right)^{1/2} - 104.7 \left(\frac{a}{W} \right)^{3/2} + 369.9 \left(\frac{a}{W} \right)^{5/2} - 573.8 \left(\frac{a}{W} \right)^{7/2} + 360.5 \left(\frac{a}{W} \right)^{9/2} \right\}$$