

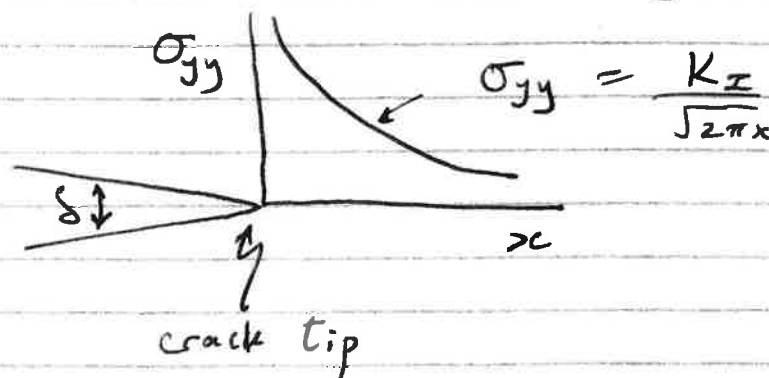
CRIB for 3C9:

2011/12

## Engineering Fracture Mechanics of Materials and Structures

1. (a)  $G = - \frac{\partial \Psi}{\partial A}$  ← potential energy  
 ↑  
 Energy release rate  
 $\delta A$  ← crack area.

$K$  characterises the level of stress singularity at a crack tip in a linear elastic solid. Consider mode I loading:



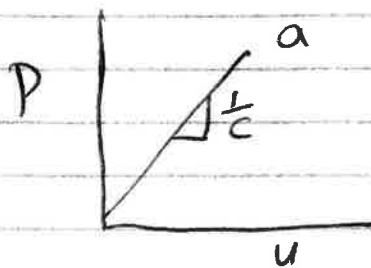
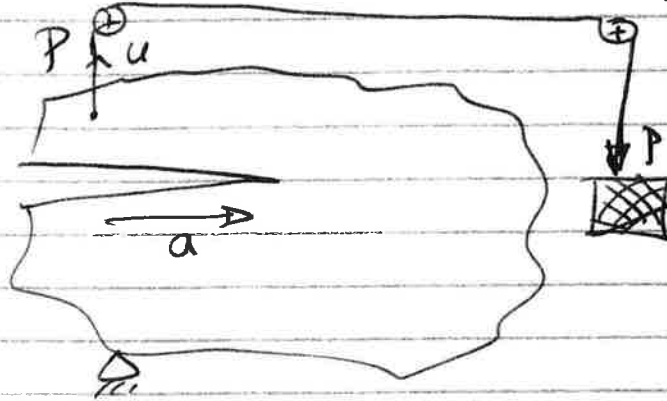
The crack opening  $\delta(x)$  also scales with  $K$ :

$$\delta \propto \frac{K}{E} \sqrt{|x|} \quad \text{Similarly for modes II \& III.}$$

Fracture occurs when  $K \rightarrow K_{Ic}$  or equivalently  $G \rightarrow G_{Ic}$ .

$$EG = K^2 \quad \text{- the Irwin relation.}$$

1. (b) Prove that  $G = \frac{1}{2} \frac{P^2}{B} \frac{\partial C}{\partial a}$



Compliance  $C$  is given by

$$C = u/P \quad P = \frac{u}{C}$$

$\Psi$  = potential energy of the body and loading system.

$$\Psi = W - P \cdot u$$

$$W = \frac{1}{2} P u \\ = \frac{1}{2} C P^2$$

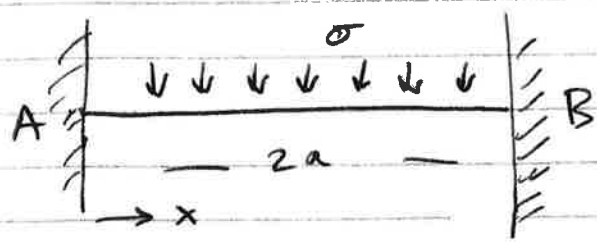
$$G = - \frac{\partial \Psi}{\partial a}$$

$$\Rightarrow \Psi = -\frac{1}{2} C P^2 \Rightarrow \frac{\partial \Psi}{\partial a} = -\frac{1}{2} P^2 \frac{\partial C}{\partial a}$$

$$\Rightarrow G = \frac{1}{2} \frac{P^2}{B} \frac{\partial C}{\partial a}$$

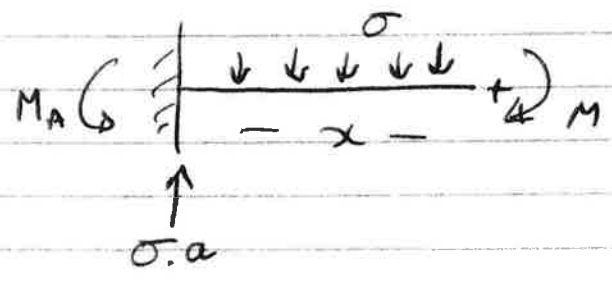

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1. (c)



From Data Book,  $M_A = \frac{wl^2}{12}$  where  $l = 2a$   
 $w = \sigma$

$$\Rightarrow M_A = \frac{\sigma a^2}{3}$$



$$M - \frac{1}{2} \sigma x^2 + \sigma a x - \frac{\sigma a^2}{3} = 0$$

$$\Rightarrow M(x) = \frac{\sigma}{6} (3x^2 + 2a^2 - 6ax) \quad 0 \leq x \leq a$$

$$\frac{U}{4} = \int_0^a \frac{1}{2} \frac{M^2}{EI} dx$$

$$\Rightarrow U = \frac{2}{EI} \int_0^a \frac{\sigma^2}{36} (3x^2 - 6ax + 2a^2)^2 dx$$

$$\Rightarrow U = \frac{\sigma^2}{18EI} \int_0^a [9x^4 + 36a^2x^2 + 4a^4 - 36ax^3 - 24a^3x + 12a^2x^2] dx$$

$$\Rightarrow U = \frac{\sigma^2}{18EI} \left[ \frac{9}{5} x^5 + 12a^2x^3 + 4a^4x - 9ax^4 - 12a^3x^2 + 4a^2x^2 \right]_0^a$$

1. (c) (cont'd.)

$$\Rightarrow U = \frac{\sigma^2 a^5}{18 E I} \left( \frac{9}{5} + 16 - 21 + 4 \right)$$

$$\Rightarrow U = \frac{4}{5} \frac{\sigma^2 a^5}{18 E I} = \frac{8}{15} \frac{\sigma^2 a^5}{E h^3}$$

$$(I = \frac{1}{12} h^3)$$

Potential energy  $\Pi = -U$  since the problem is linear.

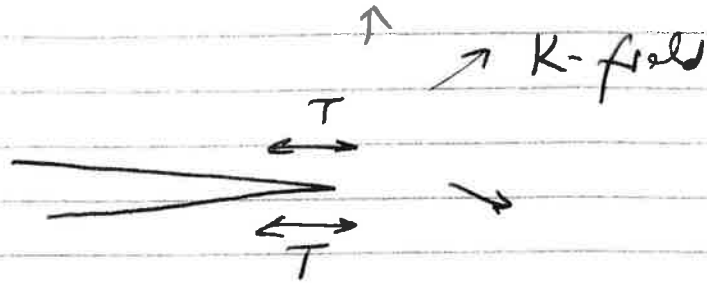
$$\begin{aligned} 2G &= - \frac{\partial \Pi}{\partial a} = + \frac{\partial}{\partial a} \left( \frac{8}{15} \frac{\sigma^2 a^5}{E h^3} \right) \\ &= \frac{8}{3} \frac{\sigma^2 a^4}{E h^3} \end{aligned}$$

$$\Rightarrow G = \frac{4}{3} \frac{\sigma^2 a^4}{E h^3}$$

$K_z = \sqrt{EG}$  for plane stress

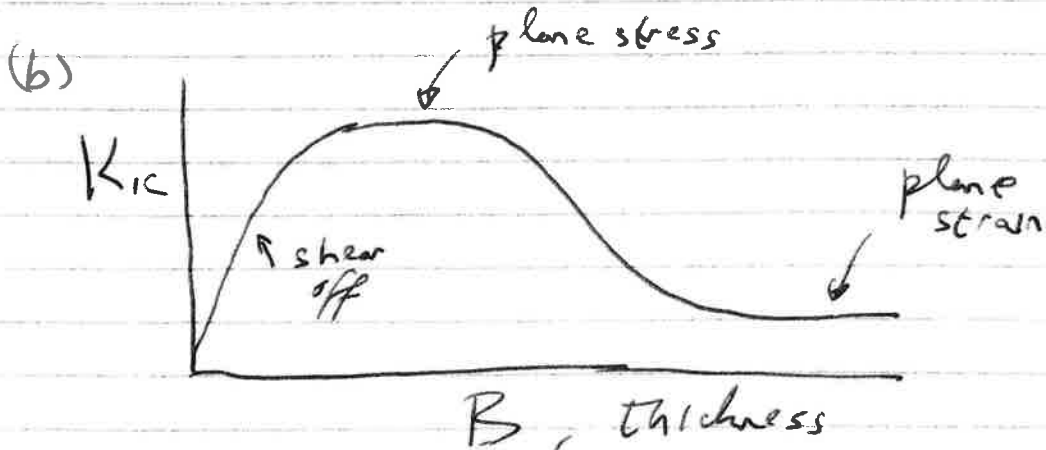
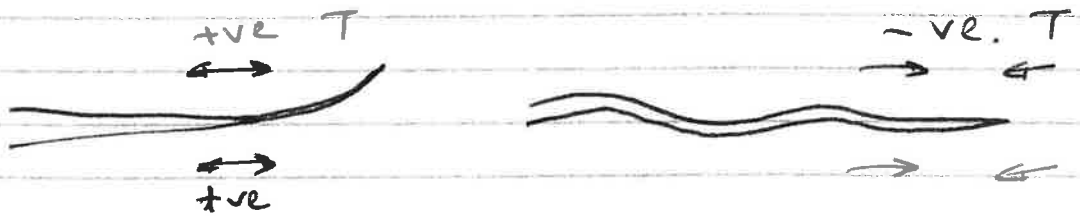
$$\Rightarrow \underline{K_z = \frac{2}{\sqrt{3}} \frac{\sigma a^2}{h \sqrt{h}}}$$

Q2. (a)



The  $T$ -stress is the next highest term for the state of stress near a crack tip. It is independent of the applied  $K$ , and has no effect upon the fracture toughness of a ceramic.

A +ve.  $T$ -stress destabilises the crack path so that the crack veers away from a straight path. A -ve.  $T$  stress stabilises the crack path.



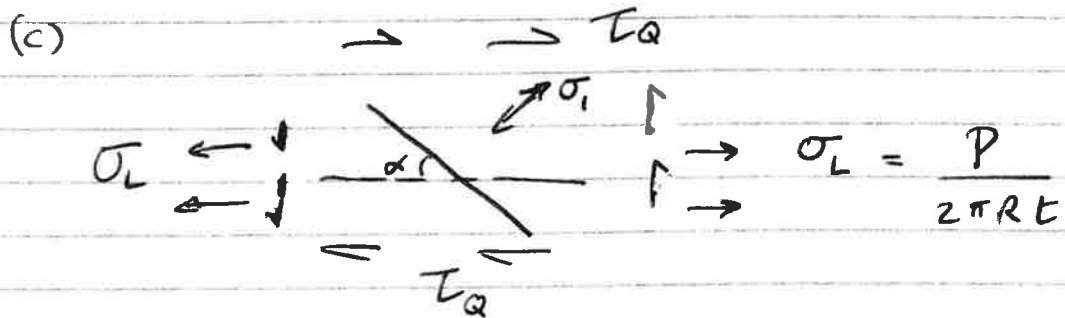
Small sheet thickness  $B \Rightarrow$  plane stress state at the crack tip and limited void growth  $\Rightarrow$  high toughness

Q2. (b) contd.

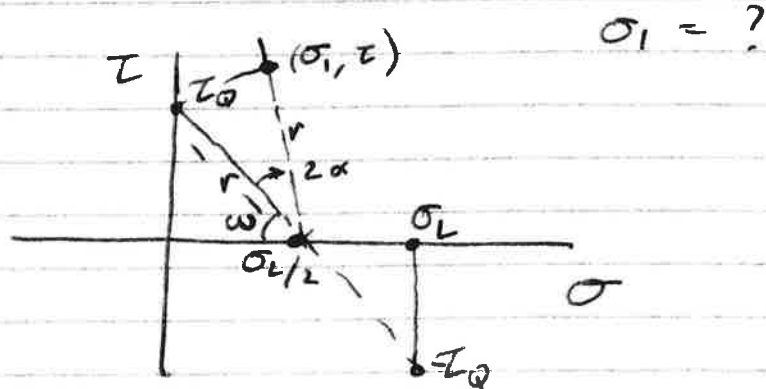
Large sheet thicknesses ( $B > 2.5 \frac{K_{Ic}^2}{\sigma_Y^2}$ )

will lead to a plane strain state at the crack tip with high stress triaxiality. Hence, the rapid growth of voids and a reduced toughness.

Note, for very thin sheet, shear-off occurs and the toughness  $G_c$  scales with the sheet thickness  $B$  according to  $G_c \sim \sigma_Y B$ .



$$\tau_Q = \frac{Q}{2\pi R^2 t}$$



$$r = \sqrt{\tau_Q^2 + \frac{\sigma_L^2}{4}}$$

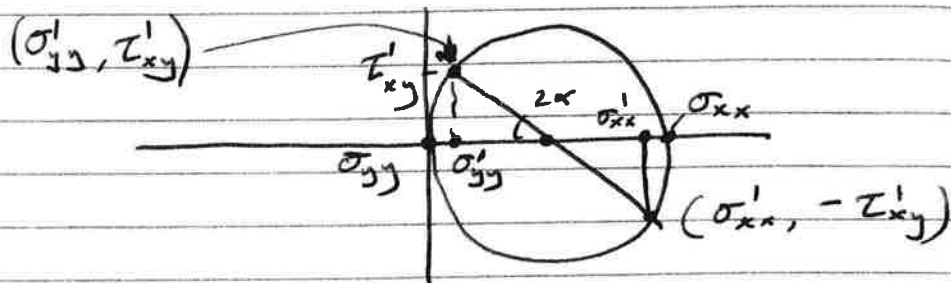
$$\tan w = \frac{2\tau_Q}{\sigma_L}$$

$$\sigma_1 = \frac{\sigma_L}{2} + r \cos(w + 2\alpha)$$

$$K_{Ic} = \sigma_1 \sqrt{\pi a}$$

Q2 (c)<sup>iii</sup> For case of axial load  $P$  only

we have  $\sigma_{xx} = \frac{P}{2\pi R t}$        $\sigma_{yy} = 0$   
 $\tau_{xy} = 0$



By Mohr's  $\odot$ ,  $\sigma'_{yy} = \frac{\sigma_{xx}}{2} (1 - \cos 2\alpha)$

check:  $\alpha = 0 \Rightarrow \sigma'_{yy} = 0$  ✓

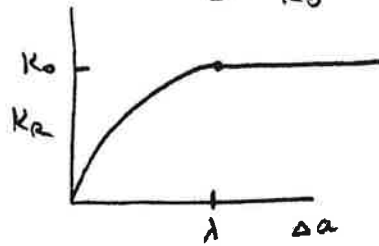
$\alpha = \frac{\pi}{2} \Rightarrow \sigma'_{yy} = \sigma_{xx}$  ✓

So  $K_I = \sigma'_{yy} \sqrt{\pi a}$

$= \frac{P}{4\pi R t} \sqrt{\pi a} (1 - \cos 2\alpha)$

$$3. (a) \quad K_R = K_0 \sin \frac{\pi \Delta a}{2\lambda}, \quad 0 \leq \Delta a \leq \lambda$$

$$= K_0, \quad \Delta a > \lambda$$



$$K = 1.12 \sigma^\infty \sqrt{\pi(a_0 + \Delta a)}$$

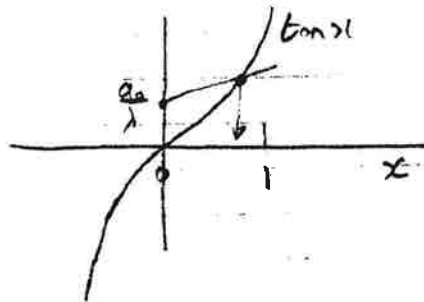
$$\begin{aligned} \text{Equate: } K &= 1.12 \sigma^\infty \sqrt{\pi \lambda} \left( \frac{a_0}{\lambda} + \frac{\Delta a}{\lambda} \right)^{\frac{1}{2}} \\ &= K_0 \sin \left( \frac{\pi}{2} \frac{\Delta a}{\lambda} \right) \end{aligned} \quad - (1)$$

$$\text{At maximum load, } \frac{\partial K}{\partial a} = \frac{\partial K_R}{\partial a}$$

$$\Rightarrow \frac{1.12 \sigma^\infty \sqrt{\pi \lambda}}{2 \left( \frac{a_0}{\lambda} + \frac{\Delta a}{\lambda} \right)^{\frac{1}{2}}} \frac{1}{\lambda} = K_0 \frac{\pi}{2\lambda} \cos \left( \frac{\pi}{2} \frac{\Delta a}{\lambda} \right) \quad - (2)$$

Now divide (1) by (2)  $\Rightarrow$

$$2\lambda \left( \frac{a_0}{\lambda} + \frac{\Delta a}{\lambda} \right) = \frac{2\lambda}{\pi} \tan \left( \frac{\pi}{2} \frac{\Delta a}{\lambda} \right)$$



$$\text{i.e. } \frac{a_0}{\lambda} + x = \frac{1}{\pi} \tan \left( \frac{\pi}{2} x \right)$$

$$\text{where } x \equiv \frac{\Delta a}{\lambda}$$



3(a) contd.

Solve by iteration:

$$\left(\frac{a_0}{\lambda} + \frac{\Delta a}{\lambda}\right) = \frac{L}{\pi} \tan\left(\frac{\pi}{2} \frac{\Delta a}{\lambda}\right)$$

$$\underline{a_0/\lambda = 1} \Rightarrow \text{Guess } \frac{\Delta a}{\lambda} = 0.7 \rightarrow 0.882, 0.894$$

$$\text{Converged solution: } \frac{\Delta a}{\lambda} = \underline{0.894}$$

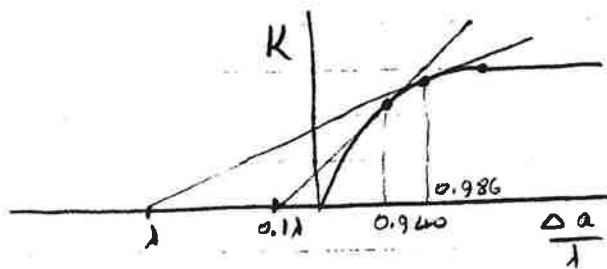
$$\Rightarrow K_R = \underline{0.986} K_0$$

$$\underline{a_0/\lambda = 0.1} \quad \text{Guess } \frac{\Delta a}{\lambda} = 0.2 \rightarrow 0.481, 0.681$$

$$0.754, 0.777$$

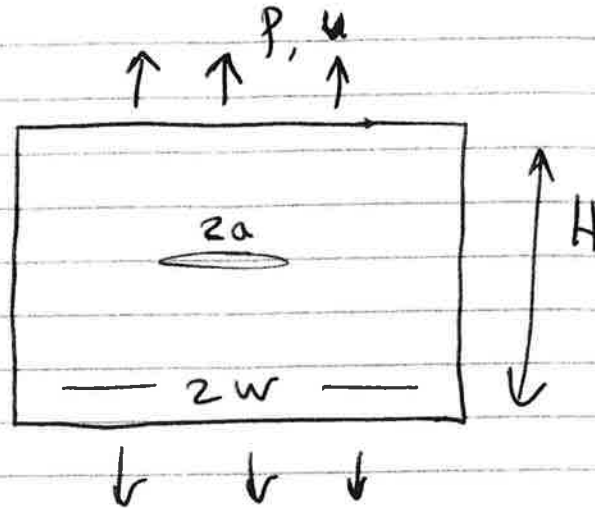
$$\text{Converged solution: } \frac{\Delta a}{\lambda} = 0.779$$

$$K_R = \underline{0.940} K_0$$

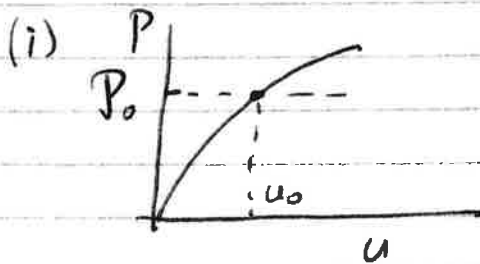


So the sheet fails at a lower  $K$  value for the case  $a_0 = 0.1\lambda$ , and consequently appears to be more brittle.

3(b)



$$P = \sigma_Y B (w - a) \left( \frac{u}{H} \right)^{1/2}$$



Internal energy  $W = \int_0^{u_0} P \, du$

$$\Rightarrow W = \int_0^{u_0} \sigma_Y B (w - a) \frac{u^{1/2}}{H^{1/2}} \, du$$

$$= \frac{2}{3} \frac{u_0^{3/2}}{H^{1/2}} \sigma_Y B (w - a)$$

Potential Energy  $\Psi = W - P_0 u_0$

$$\Rightarrow \Psi = -\frac{1}{3} \frac{u_0^{3/2}}{H^{1/2}} \sigma_Y B (w - a) \quad \left( \equiv -\frac{1}{2} W \right)$$

$$= -\frac{1}{3} \left[ \frac{P_0}{\sigma_Y B (w - a)} \right]^3 H \sigma_Y B (w - a)$$

3. (b) cont'd.

$$\Rightarrow (i) \Psi = -\frac{1}{3} \frac{P_0^3 H}{\sigma_y^2 B^2 (w-a)^2}$$

$$2 \quad J = -\frac{\delta \Psi}{\delta a} = \frac{2}{3} \frac{P_0^3 H}{\sigma_y^2 B^2 (w-a)^3}$$

$$\Rightarrow \quad J = \frac{1}{3} \frac{P_0^3 H}{\sigma_y^2 B^2 (w-a)^3}$$

4. (a) Initial flaw size is  $a_0 = 0.1t$

Suppose  $\Delta K > \Delta K_{TH}$  at  $a = a_0$

$$\text{i.e. } \Delta \sigma \sqrt{\pi a_0} > \Delta K_{TH}$$

$$\Rightarrow \Delta \sigma > \frac{\Delta K_{TH}}{\sqrt{\pi a_0}} \equiv \Delta \sigma_{TH}$$

$$(b) \quad \frac{da}{dN} = C \Delta K^n = C \Delta \sigma^n (\pi a)^{n/2}$$

$$\Rightarrow \int_{a_0}^{a_f} \frac{da}{a^{n/2}} = C \Delta \sigma^n \pi^{n/2} N_f$$

$$\frac{2}{2-n} \left( a_f^{\frac{2-n}{2}} - a_0^{\frac{2-n}{2}} \right) = C \Delta \sigma^n \pi^{n/2} N_f$$

$$a_f = ? \quad \text{If } K_{max} = \sigma_{max} \sqrt{\pi a_f} = K_{Ic}$$

$$\text{then } a_f = \frac{1}{\pi} \left( \frac{K_{Ic}}{\sigma_{max}} \right)^2$$

$$\Delta \sigma = (1-R) \sigma_{max}$$

$$\Rightarrow a_f = \frac{1}{\pi} \left[ \frac{K_{Ic} (1-R)}{\Delta \sigma} \right]^2$$

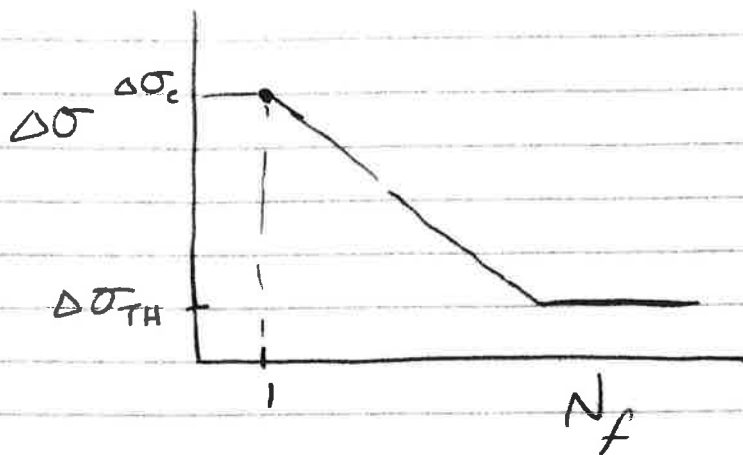
So, ~~with~~ an increase in  $\Delta \sigma$  or  $R$   
 $\Rightarrow$  a reduced  $a_f \Rightarrow$  shorter life  $N_f$

If  $a_f \gg a_0$  we have

$$\frac{-2}{2-n} a_0^{\frac{2-n}{2}} \approx C \Delta \sigma^n \pi^{n/2} N_f$$

$$\Rightarrow \Delta \sigma^n N_f = \text{constant.}$$

4 (b) contd.



Specimen fails on 1st loading cycle  
when  $\sigma_{max} \sqrt{\pi a_0} = K_{Ic}$

$$\text{i.e. } \Delta\sigma = K_{Ic} (1-R) \sqrt{\pi a_0} \equiv \Delta\sigma_c$$

(c) Effect of mean stress is to change the value of  $\Delta\sigma_{TH}$  and  $\Delta\sigma_c$ , but not to change the mid portion of the S-N curve.

~~(d) A proof test with is performed to a stress level of  $\sigma_p$ .~~

~~If  $\sigma_p \sqrt{\pi a_0} \gg K_{Ic}$  then the specimen fails immediately.~~

(d) Humidity increases  $\Delta K_{TH}$  and thereby increases  $\Delta\sigma_{TH}$ .

