

4B13 CRIB - 2011ELECTRONIC SENSORS
AND
INSTRUMENTATION

1 (a)

$$P_{trans} = \frac{V_{rms}^2}{R} \cdot R_{trans} \cdot \frac{4 \pi a r Z_{trans}}{(Z_{air} + Z_{trans})^2}$$

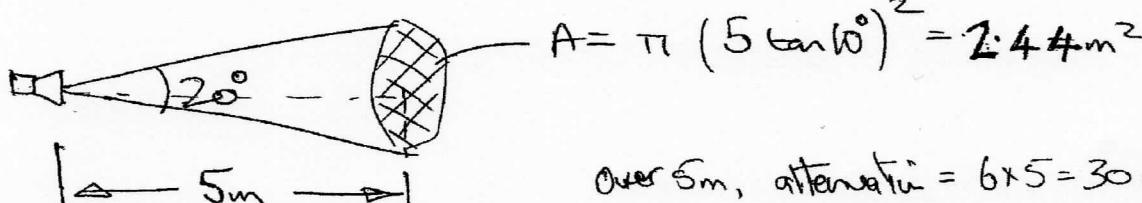
$$Z_{air} = 1.2 \times 340 = 408 \text{ kg m}^{-2} \text{s}^{-1}$$

$$Z_{trans} = \frac{1768 \times 2250}{1000} = 3978 \text{ kg m}^{-2} \text{s}^{-1}$$

$$V_{rms} = \frac{20 V_{pp}}{2\sqrt{2}} = 7.07 \text{ V}_{rms}, \quad R_{trans} = 0.15, \quad R = 350 \Omega$$

$$\therefore P_{trans} = 0.143 \times 0.15 \times 0.337 = \underline{7.22 \text{ mW}} \quad [25\%]$$

$$(b) \lambda = \frac{340}{100 \pi \times 10^3} = 3.4 \text{ mm} \quad \therefore \text{transducer } \phi = 17 \text{ mm}$$



Over 5m, attenuation = $6 \times 5 = 30 \text{ dB}$

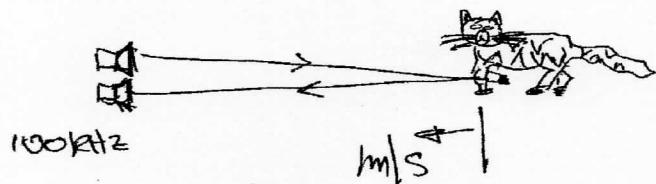
$$P_{received} = \frac{\pi (17 \times 10^3)^2}{4} \cdot 7.22 \text{ mW} \cdot 0.337 \cdot 0.1 = 226 \text{ pW}$$

$$= \frac{V_r^2}{2000}$$

$\therefore V_r = 2.13 \mu\text{V rms}$ into matched load

or 0.426 mV_{rms} into open circuit
($\equiv 1.2 \text{ mV}_{pp}$ into d.c.) [25%]

(c)



- assume normal incidence
- area of cat 0.02 m^2
- reflectivity of cat say 0.5

into hemisphere

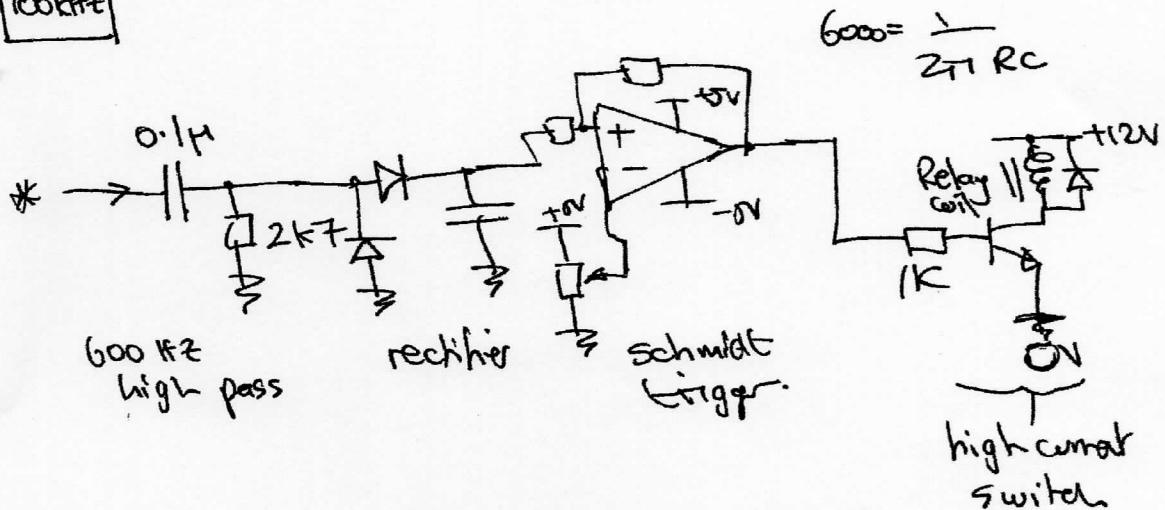
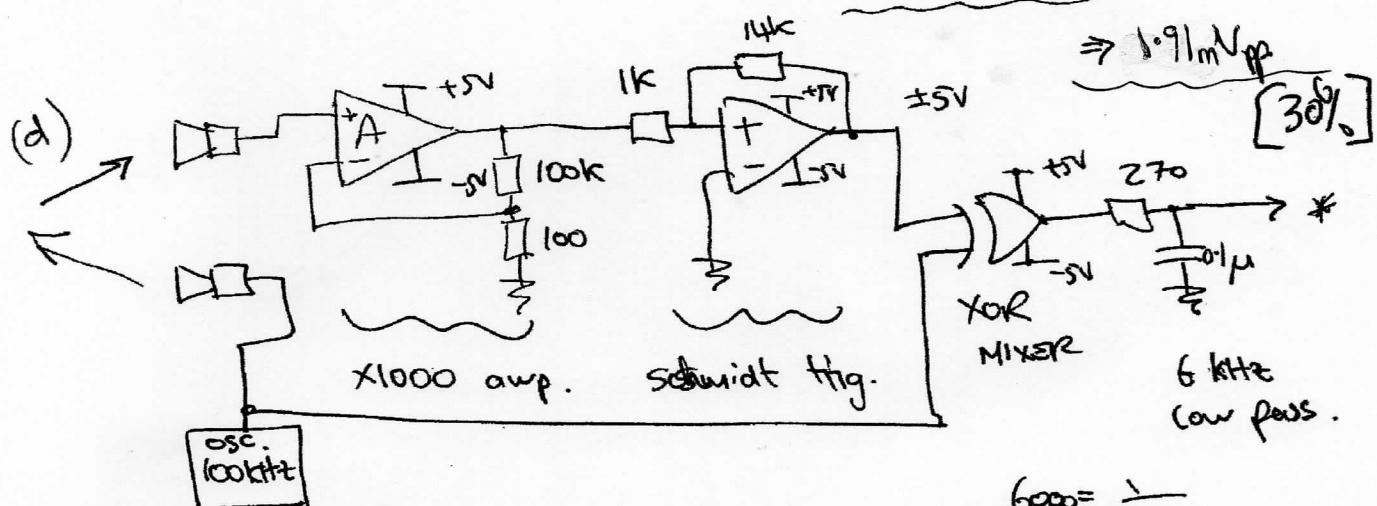
$$\text{Doppler beats/sec} = \frac{2}{3.4 \times 10^{-3}} = \underline{588 \text{ Hz}}$$

$$\begin{aligned} \text{Received Signal} &= P_{trans} \times \text{coupling} \times 17 \times \eta \times \left(\frac{A_{cat}}{\pi (\tan 10^\circ)^2} \right) \times \frac{A_{trans}}{2\pi \text{ range}^2} \times \text{atten.} \\ &= 7.22 \times 10^{-3} \cdot 0.5 \cdot 0.01 \cdot 0.337 \cdot \frac{0.02}{0.0977} \cdot \frac{\pi/4 (17 \times 10^3)^2}{2\pi} \cdot 10^{-12/10} \\ &= 56.8 \text{ pW} \end{aligned}$$

1(c) contd

$$56.8 \times 10^{-12} = \frac{V_r^2}{2000}$$

$\therefore V_r = 0.337 \text{ mV ms}^{-1}$ into $2\text{k}\Omega$ load
or 0.674 mV ms^{-1} into open circuit.



- Circuit functions - amplification

- clean up sine wave to square wave

- freq. mixing + discrimination

- bandpass filter for min/max velocity

- demodulation of ac signal

- level detection

- power stage to drive relay.

[20%]

Examiner's comment:

A very popular and straightforward question, which was well answered by most candidates. Some used the wrong beam angle, but the method was correct. The last part on an interface circuit was rather variable in quality, but there were some very good attempts.

2(a) • Description of surface & bulk structures

- examples: pressure sensor - bulk
accelerometer - surface

- Etching RIE, KOH
dry wet

- Deposition of poly-Si, SiO_x, Si₃N₄, metals
- Sacrificial layers + etch masks + etch stops
- Layer bonding
 - anodic
 - wafer
 - adhesive
- outline of photolithography
spin-on resist, expose, develop, etch, remove

with simple diagrams illustrating these.

[30%]

$$(b) \text{ (i) } C = \frac{A\epsilon_0}{d} = \frac{200 \times 6 \times 10^{-6} \times 500 \times 10^{-6}}{2 \times 10^{-6}} + 2.33 \times 10^{-12}$$

$$= 2.66 \mu F$$

$$\text{(ii) } m = (500 \times 10^{-6})^2 \cdot 6 \times 10^{-6} \cdot 2.33 \times 10^3 \quad \text{and } F = ma = \alpha S$$

$$\alpha = 50 \text{ m s}^{-2}, \quad S = 2 \text{ N m}^{-1} \quad \text{with } m = 3.495 \times 10^{-9} \text{ kg}$$

$$\therefore F = 17.5 \times 10^{-8} \text{ N} \Rightarrow \alpha = 87.4 \times 10^9 \text{ m s}^{-2}$$

∴ fractional change in capacitance =

$$\frac{87.4 \times 10^9}{2 \times 10^{-6}} = 4.4 \times 10^3 = 0.44\%$$

$$\text{(iii) feedback capacitance} = \frac{2.66}{2} = 1.33 \mu F$$

$$E = \frac{1}{2} CV^2 \therefore \delta E = F dx = \frac{1}{2} V^2 \delta C$$

2(b)(ii) contd.

$$\therefore f = \frac{1}{2} V^2 \frac{dC}{dx}, \quad C = \frac{A_{c0}}{x}$$

$$\therefore \frac{dC}{dx} = -\frac{A_{c0}}{x^2} = -\frac{C}{x}$$

$$\therefore f = \frac{1}{2} \frac{CV^2}{x} = \frac{1}{2} \frac{C^2 V^2}{A_{c0}}$$

$$\Rightarrow 17.5 \times 10^{-8} = \frac{1}{2} \cdot \frac{1.33 \times 10^{-12}}{2 \times 10^{-6}} V^2 \quad \therefore V = 0.725 V$$

$$(c) i) 2\pi f = \sqrt{\frac{S}{m}} \quad \Rightarrow \quad f = 3.81 \text{ kHz} \quad [35\%]$$

for drive amplitude, with Q of 100, drive force = 1/100 of static case for 1μm deflection:

$$Q = 2 \text{ N/m} \Rightarrow 2 \times 10^{-8} \text{ N}, \text{ & from (b)(iii) above}$$

$$\Rightarrow V = 0.725 \times \sqrt{\frac{2 \times 10^{-8}}{17.5 \times 10^{-8}}} = 0.245 V$$

$$(ii) \text{ Coriolis } \Omega = 180^\circ/\text{s} = 3.14 \text{ rad/s}$$

$$a_b = 2V, \Omega \quad \text{from data book (mechanics)}$$

If resonant at $f = 3.81 \text{ kHz}$ with 1μm amplitude

$$x = 10^{-6} \sin 2\pi ft$$

$$\dot{x} = v_i = 2\pi f 10^{-6} \cos 2\pi ft$$

$$\rightarrow 0.024 \text{ m/s}$$

$$\therefore a_b = 2 \cdot 0.024 \cdot 3.14 = 0.15 \text{ m s}^{-2}$$

$$\therefore F_b = 0.15 \times 3.495 \times 10^{-9} = 0.524 \times 10^{-9} \text{ N} \quad (\text{m} \times \alpha)$$

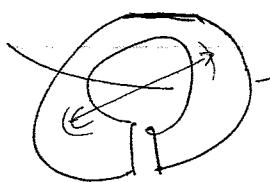
$$\therefore y = \frac{0.524 \times 10^{-9}}{2} \cdot 100 = 26.2 \text{ nm} \quad (\text{m} \times Q/s)$$

$$\therefore V_{out} = \frac{26.2 \text{ nm}}{2 \mu\text{m}} \times \frac{5}{2} V = 0.033 V$$

[35%]

Examiner's comment:

A fairly popular question, although details of materials and processing was often missing in the fabrication descriptions. Most candidates made a good attempt at the accelerometer device calculations although the additional complexity of the gyro stalled many.

30).  $\frac{20\text{kW}}{180\text{V}} = 111 \text{ A}$

$$\oint H_dL = I \quad \therefore H_m \times l_m + H_g \times l_g = I$$

$$l_m = (30 \times 10^{-3} \times \pi) - 10^{-3} = 93.2 \times 10^{-3} \text{ m}$$

$$l_g = 10^{-3} \text{ m}$$

$$B = \mu H \quad \text{with} \quad B_g = \mu_0 H_g \quad \text{and} \quad B_m = \mu_0 \mu_r H_m$$

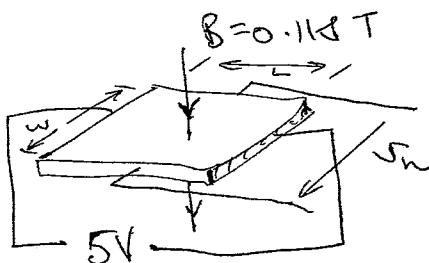
also $B_g = B_m \quad \therefore H_m = H_g / \mu_r$

$$\therefore I = H_g \times \frac{l_m}{\mu_r} + H_g l_g \quad \therefore 111 = H_g \left(\frac{93.2 \times 10^{-3}}{500} + 10^{-3} \right)$$

$$\therefore H_g = 93.6 \times 10^3 \text{ Am}^{-1}$$

$$\therefore B_g = \mu_0 H_g = 0.118 \text{ T} \quad [20]$$

(b)



$$I = nA v_s$$

$$F(\text{corner}) = \sigma q B = q E = \frac{q V_h}{w}$$

diff. rel. ref. $v_s = \frac{V}{L} \cdot \mu = \frac{5}{0.5 \times 10^{-3}} \cdot 0.14 = 1400 \text{ m/s}$

$$\therefore V_h = w v_s B = 500 \times 10^{-6} \times 1400 \times 0.118 = 826 \text{ mV} \quad [20]$$

(c)

$$R = \frac{PL}{TA} = \frac{0.06 \cdot 500 \times 10^{-6}}{500 \times 10^{-6} \cdot 5 \times 10^{-6}} = 10 \text{ k}\Omega$$

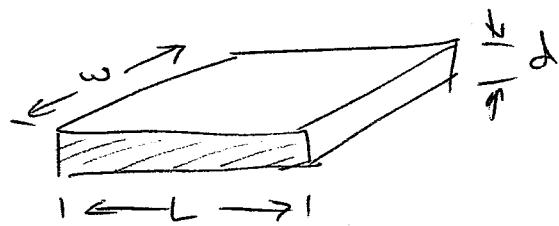
$$S = 0.70 \text{ V} \quad \equiv 7.44 \times 10^{-3} \text{ V/A}$$

$$V_n = \sqrt{4kT R B} \quad \text{with } B = 18.4 \text{ kT} \approx$$

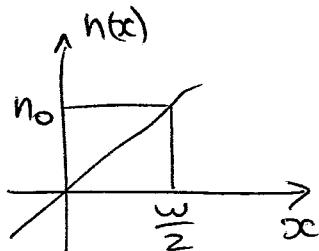
$$\therefore V_n = 1.75 \text{ mV rms} \equiv 25 \mu\text{T rms} \equiv 0.00235 \text{ A rms} \quad (24 \text{ mA rms})$$

[20]

3(c)



From derivation in notes, assume linear excess carrier conc.



$$n(x) = \frac{2n_0}{\omega} x$$

$$\therefore \frac{dn}{dx} = \frac{2n_0}{\omega}$$

Carrier flux across centre line $F = -D \frac{dn}{dx}$ with $D = \frac{\mu kT}{q}$

\therefore Total excess carriers each side $N = L D \int_0^{L/2} \frac{2n_0 x}{\omega} dx$

$$\text{where } \frac{dN}{dt} = F \times \text{area} = -D L \frac{dn}{dx}$$

$$\Rightarrow \frac{dN}{dt} = -\frac{8D}{\omega^2} N \quad \text{solv. of form } N = N_0 e^{-t/\tau}$$

$$\text{where } \tau = \frac{\omega^2}{8D}$$

$$\therefore f_{-3dB} = \frac{1}{2\pi\tau} = \frac{4D}{\pi\omega^2} = \frac{4\mu kT}{q\pi\omega^2} = \underline{\underline{18.4 \text{ kHz}}} \quad \text{for dimns of Si}$$

$$3(e) P = \frac{V^2}{R} = \frac{25}{10000} \text{ W}$$

[25%]

$$\therefore \Delta T = 10 \times P = 0.25^\circ C$$

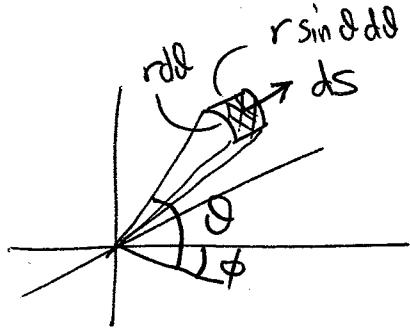
$$\therefore \Delta V = 2.5 \mu V = \underline{\underline{3.4 \text{ mA}}}$$

[15%]

Examiner's comment:

A very popular and well attempted question, which was quite straightforward in nature. The magnetic flux density, sensor response bandwidth and impedance were quite well handled, but the last parts on noise and thermal drift proved more challenging for most.

4(a)



for Lambertian case

$$I = I_0 \cos \theta$$

$$P_{\text{total}} = \int_0^{2\pi} \int_0^{\pi/2} I_0 \cos \theta \, d\theta \, d\phi$$

$$\begin{aligned} P &= \int_0^{2\pi} \int_0^{\pi/2} I_0 \cos \theta r^2 \sin \theta \, d\theta \, d\phi \\ &= 2\pi \int_0^{\pi/2} I_0 \cos \theta r^2 \sin \theta \, d\theta \\ &= 2\pi \int_0^{\pi/2} I_0 r^2 \frac{\sin \theta}{2} \, d\theta \end{aligned}$$

$$P = \left[-\pi I_0 r^2 \frac{\cos 2\theta}{2} \right]_0^{\pi/2} = I_0 \pi r^2$$

∴ vs. isotropic case into $\pi/2$ sphere where $I_0 = P/2\pi r^2$

(the Lambertian case is 2x brighter @ max. [20%])

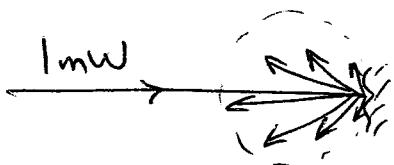
4(b) with $c = 3 \times 10^8 \text{ m/s}$

$$f = 100 \text{ MHz} \quad \lambda = 3 \text{ m}$$

$$f = 110 \text{ MHz} \quad \lambda = 2.727 \text{ m}$$

∴ phase difference repeats every $10/\pi \lambda/2 = 30 \text{ m}$ part

∴ Max. range = $\frac{30}{2} = 15 \text{ m}$ for non-ambiguity



For 70% Lambertian reflectivity
0.7mW reflects with $I = I_0 \cos \theta$

∴ at 15m, the intensity @ normal incidence $I = \frac{P_0}{\pi R^2}$

is $\frac{0.7 \times 10^{-3}}{\pi \cdot 15^2}$ for a Lambertian Surface

(or $\frac{1}{16}$ for isotropic scatter)

$$\therefore \text{Power received} = \frac{\pi}{4} \left(20 \times 10^{-3} \right)^2 \cdot \frac{0.7 \times 10^{-3}}{\pi \cdot 15^2} = \underline{0.311 \text{ nW}}$$

$\left(\frac{\pi d^2}{4} \text{ for lens.} \right)$

[30%]

4(c) cont. Blw for 2 readings/sec = 5 Hz say

$$\text{V}_n = \sqrt{4kTRB} = 0.28 \mu\text{V rms}$$

$\left\{ (\sum v_n^2)^{1/2} = 0.36 \mu\text{V}\right.$

$$v_n \text{ op-amp} = 0.1 \times 10^{-12} \times 10^6 \times \sqrt{5} = 0.22 \mu\text{V rms.}$$

$(I_n \times R)$

$$\therefore S/N = \frac{127 \mu\text{V}}{0.36 \mu\text{V}} = \underline{\underline{354}} = 51 \text{ dB}$$

[25%]

4(d). $12 \text{ dB} = \times 4 \therefore \text{min Signal} = 1.12 \mu\text{V}.$

$$\frac{0.311 \mu\text{W}}{\left(\frac{0.127 \mu\text{V}}{1.12 \mu\text{V}}\right)} = 2.74 \mu\text{W} \quad \text{or } \frac{1}{113} \text{ of signal @ } 15 \text{ m}$$

beam is attenuated by 6 dB per metre of range. & inverse square law:

$$\text{Signal received} = \frac{0.7 \times 10^3}{\pi R^2} \cdot \frac{\pi (20 \times 10^3)^2}{4} \cdot 10^{-\frac{6R}{10}} = 2.74 \times 10^{-2}$$

$$\therefore 10^{-0.6R} = 3.91 \times 10^{-5} R^2$$

e.g. solve by iteration

Emp.	$R = 5$	$0.001 = 0.000978$	quite close
	5.1	8.70×10^{-4}	worse
	4.95	1.07×10^{-4}	worse
	5.01	9.86×10^{-4}	close enough!

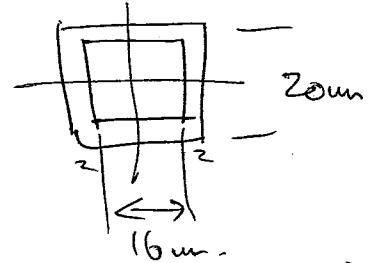
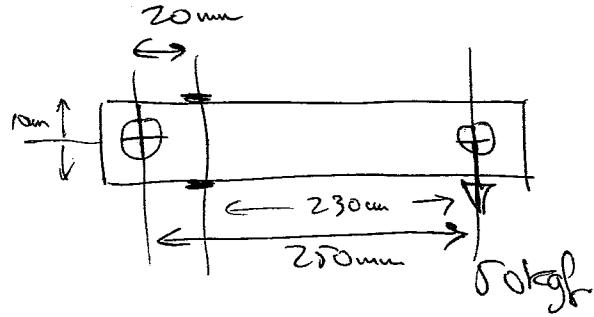
$R = 5.01 \text{ m}$

[25%]

Granner's comment:

A very unpopular question only attempted by a 1 undergrad. and 1 postgrad., and both of these were partial attempts. The first part on Lambertian back-scatter was from the notes and answered well, however, deriving the maximum range and signal strength proved too difficult (even both are in the notes). This topic was new to the course this year.

S(a)



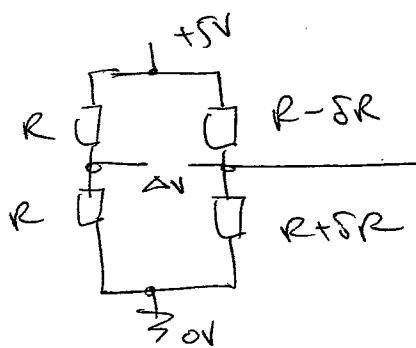
$$\frac{\sigma}{y} = \frac{M}{I}$$

$$\sigma = E\varepsilon$$

$$I = \frac{1}{12} (b d_e^3 - b_i d_i^3)$$

$$= 7.87 \times 10^{-9} \text{ m}^4.$$

assume gauge factor = 2.



$$\Delta V = \frac{5}{2} \left(\frac{\delta R}{R} \right)$$

$$y = 10 \times 10^{-3} \text{ m}$$

$$M = 50 \times 9.81 \times 0.23 = 113 \text{ Nm}$$

$$\frac{\sigma}{10 \times 10^{-3}} = \frac{113}{7.87 \times 10^{-9}} \quad \therefore \sigma = 143.6 \text{ MN/m}^2$$

$$\epsilon = \frac{\sigma}{E} = \frac{143.6 \text{ MN/m}^2}{210 \text{ GPa/m}^2}$$

$$\therefore \epsilon = 6.84 \times 10^{-4}$$

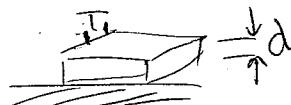
$$\therefore \frac{\delta R}{R} = 2 \times \epsilon = 1.37 \times 10^{-3}$$

$$\therefore \Delta V = 3.42 \text{ mV}$$

[30%]

$$(b) \text{ Heavy perf gauge: } \frac{V^2}{R} = \frac{2.5^2}{200} = 0.0313 \text{ W.}$$

Heat flow $F =$



$$\frac{\Delta T \cdot kA}{d}$$

$$= 0.25^\circ \text{C}$$

$$\left\{ \begin{array}{l} \Delta T_1 = 0.8764 \\ \Delta T_2 = 1.1268 \end{array} \right.$$

$$T_0 = 0.0313 = \frac{\Delta T \cdot 0.25 \cdot 0.25 \cdot 10^{-4}}{0.200 \pm 0.025 \cdot 10^{-3}}$$

$$0.175 - 0.225$$

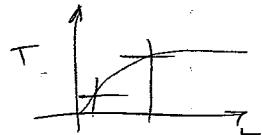
$$S(b) \text{ cont} \quad \frac{0.25 \text{ K}}{293 \text{ K}} = 3.53 \times 10^{-4} = 2 \frac{\delta R}{R}$$

$$\therefore V_0 = \frac{5}{2} \left(\frac{\delta R}{R} \right) = 1.07 \text{ mV}$$

$$\Rightarrow \underbrace{(5.6 \text{ kg})}_{[40\%]} \quad \underbrace{(53 \text{ N})}_{[40\%]}$$

(c) Rise time:

$$\text{Heat flr: } F = mcp \dot{T} = -T \frac{kA}{d}$$



$$\text{soln. } T = T_0 e^{-t/\tau}$$

$$\dot{T} = - \frac{T_0 e^{-t/\tau}}{\tau} = - \frac{T}{\tau} \quad \therefore \quad \tau = \frac{mcp d}{kA}$$

time constant.

$$\tau = \frac{0.1 \times 10^{-3}, 1.2 \times 10^{-3}, 0.2 \times 10^{-3}}{0.25 \times 10^{-4}} = 3.84 \text{ s}$$

$$\sim t_{\text{rise}}^{10-90\%} = 2.2\tau \quad \underline{\underline{\approx 8.5 \text{ sees}}} \quad [30\%]$$

Examiner's comment:

A very popular and well answered question. Most candidates could derive the raw signal level under load, and made good attempts at estimating the thermal time-constant of the gauges. However, the offset due to asymmetric thermal coupling was only correctly answered by a few candidates.